Z M

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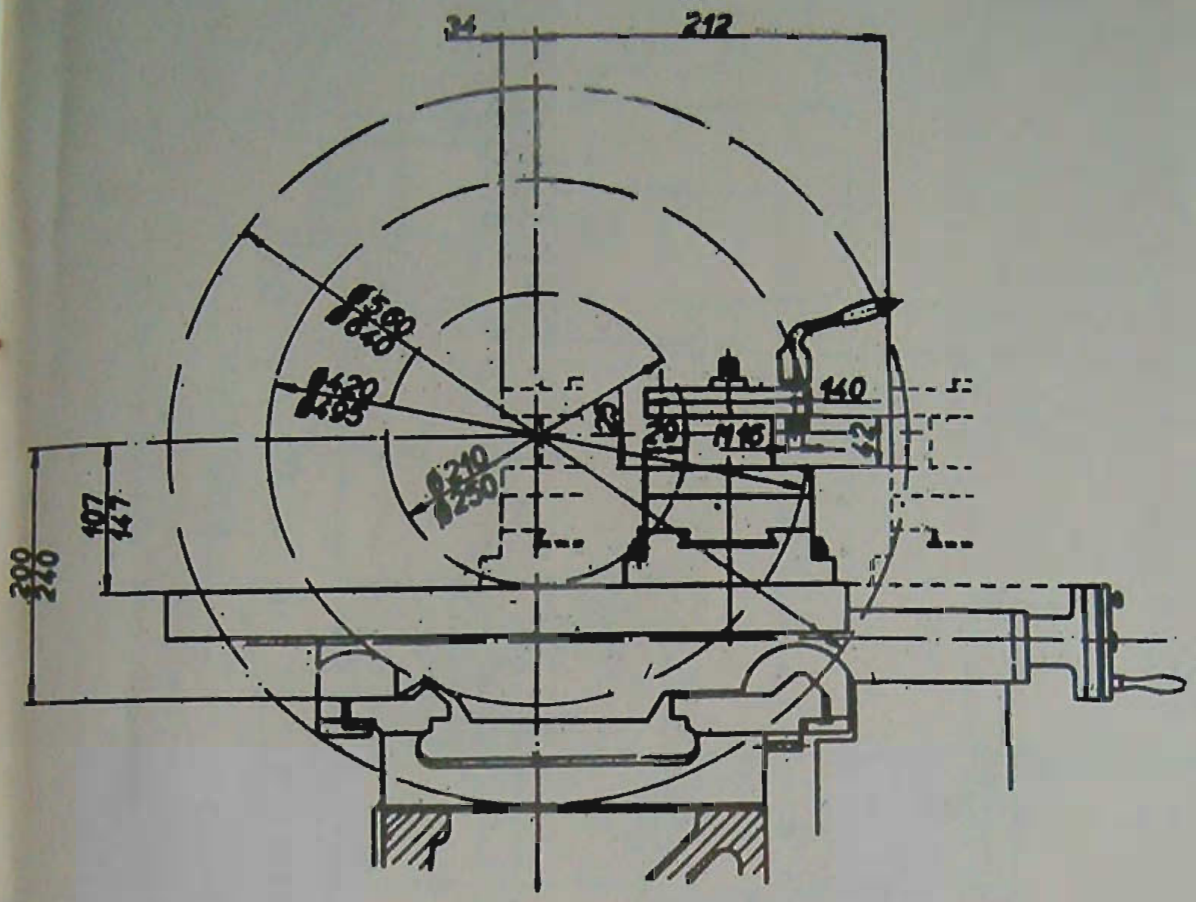
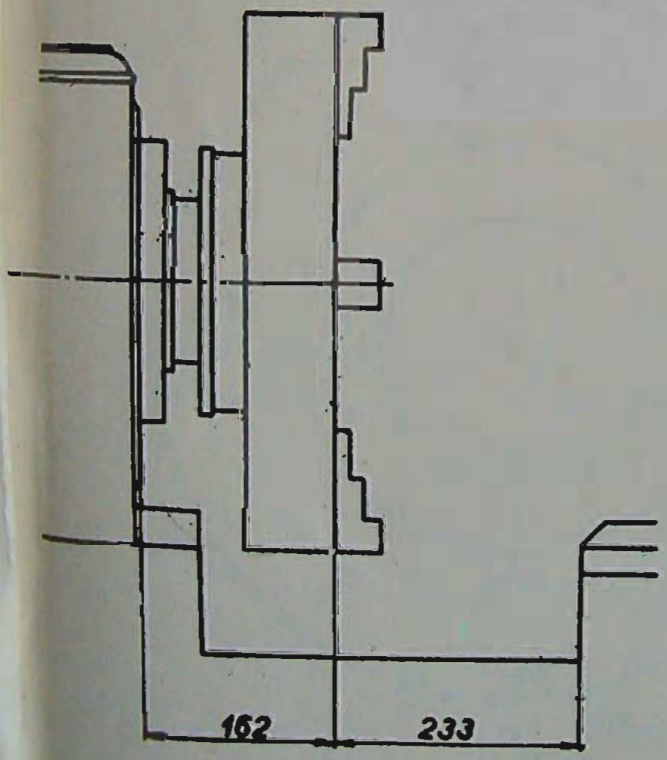
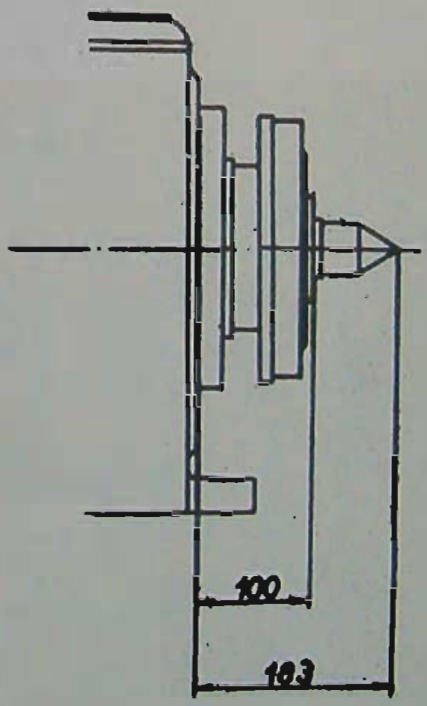


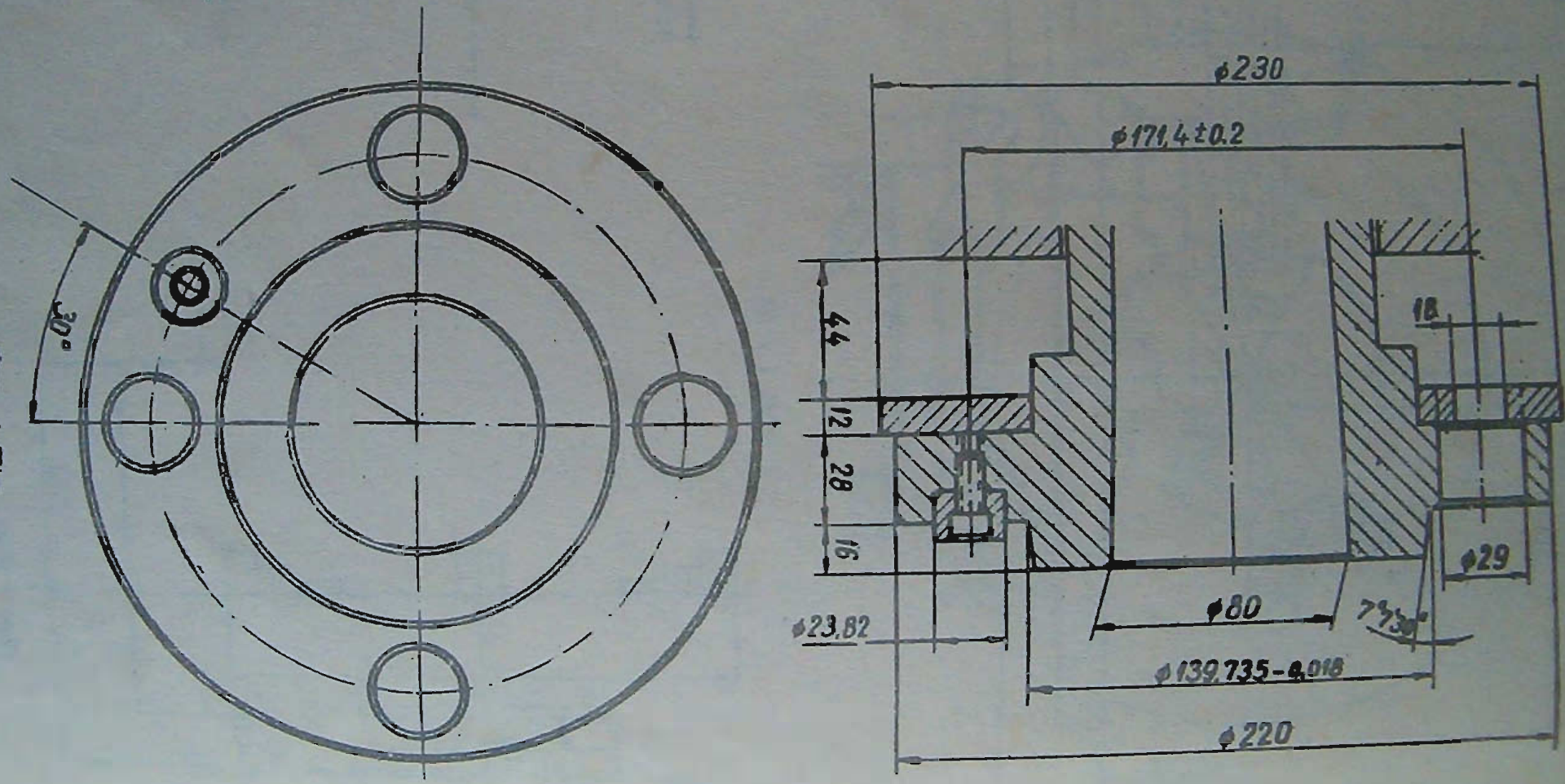
Фиг. 1 Fig.



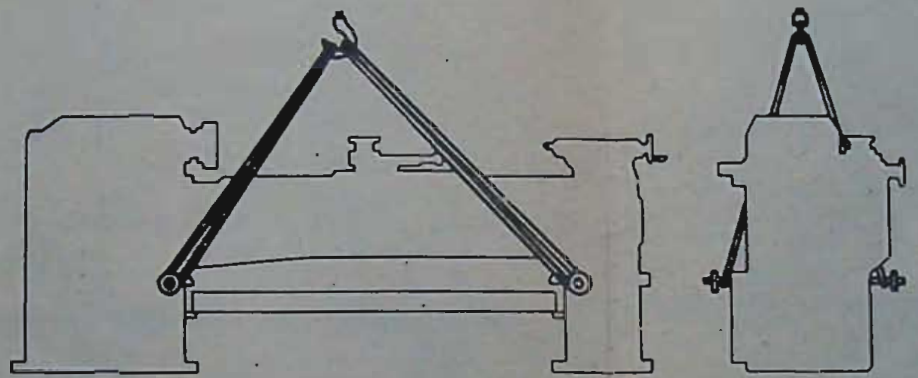
Фиг. 2 Fig.

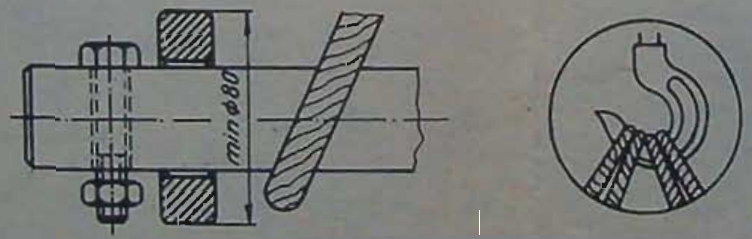


Фиг. 3 Fig.

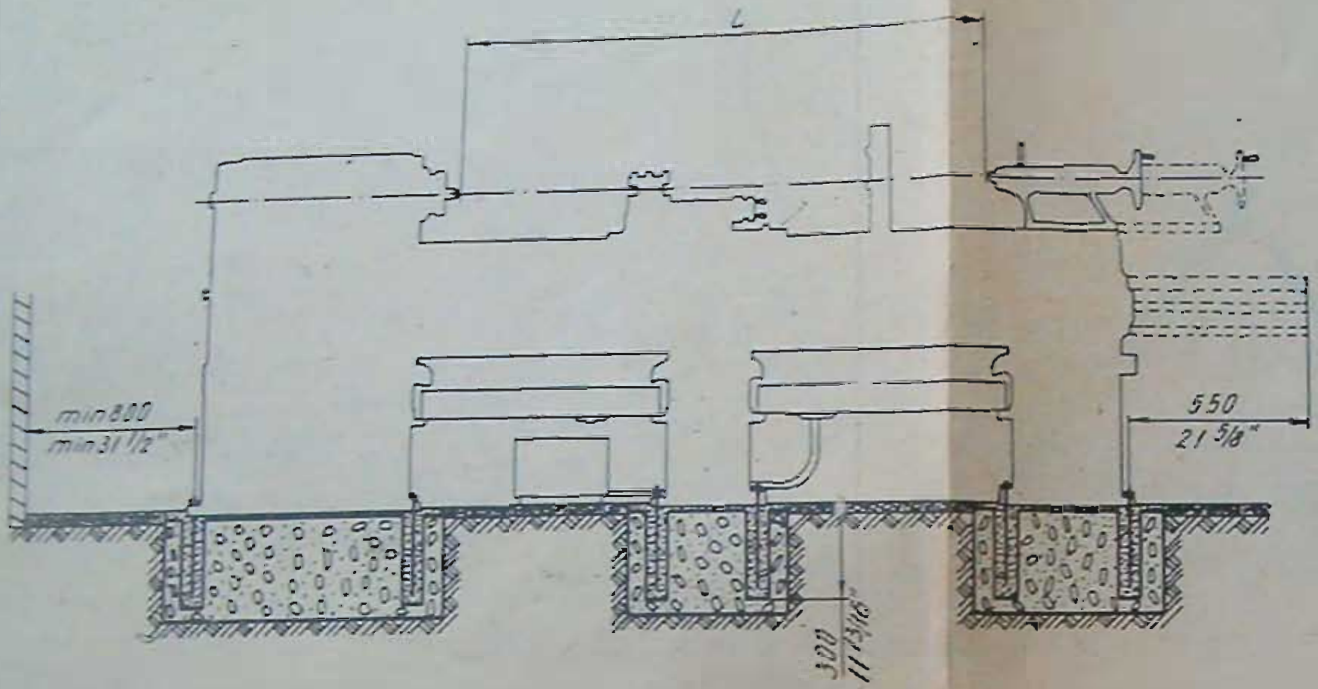


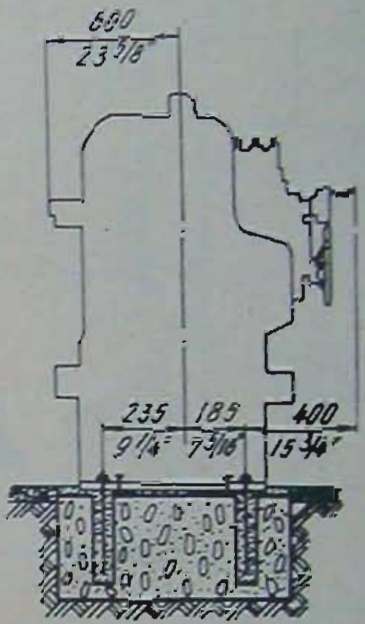
Фиг. 4 Fig.

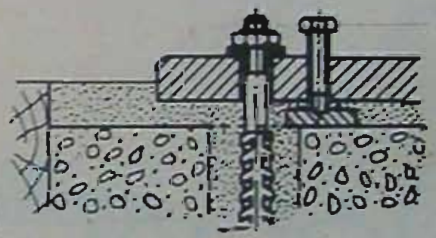


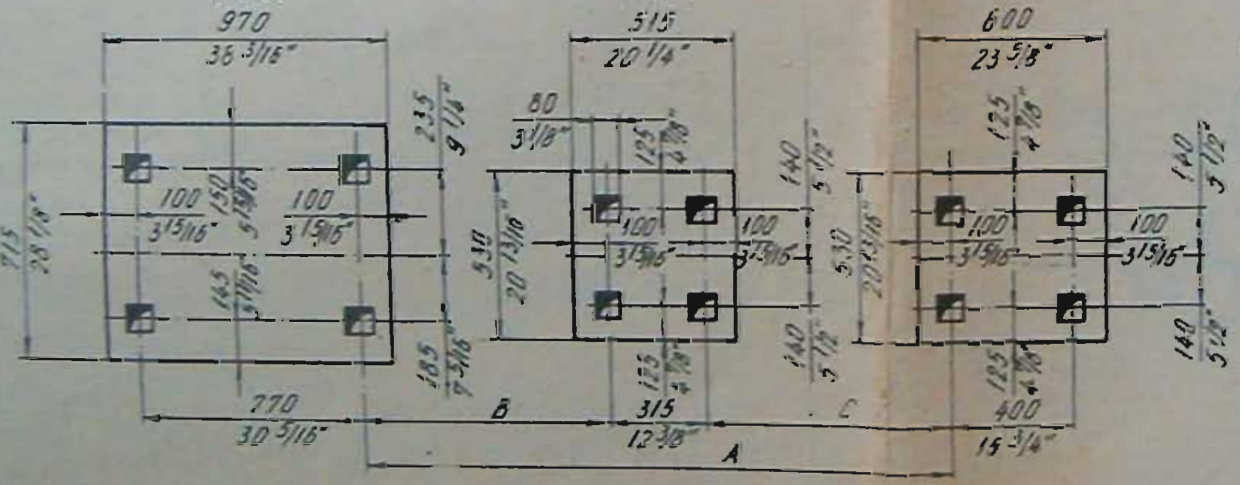


Фиг 5 Fig



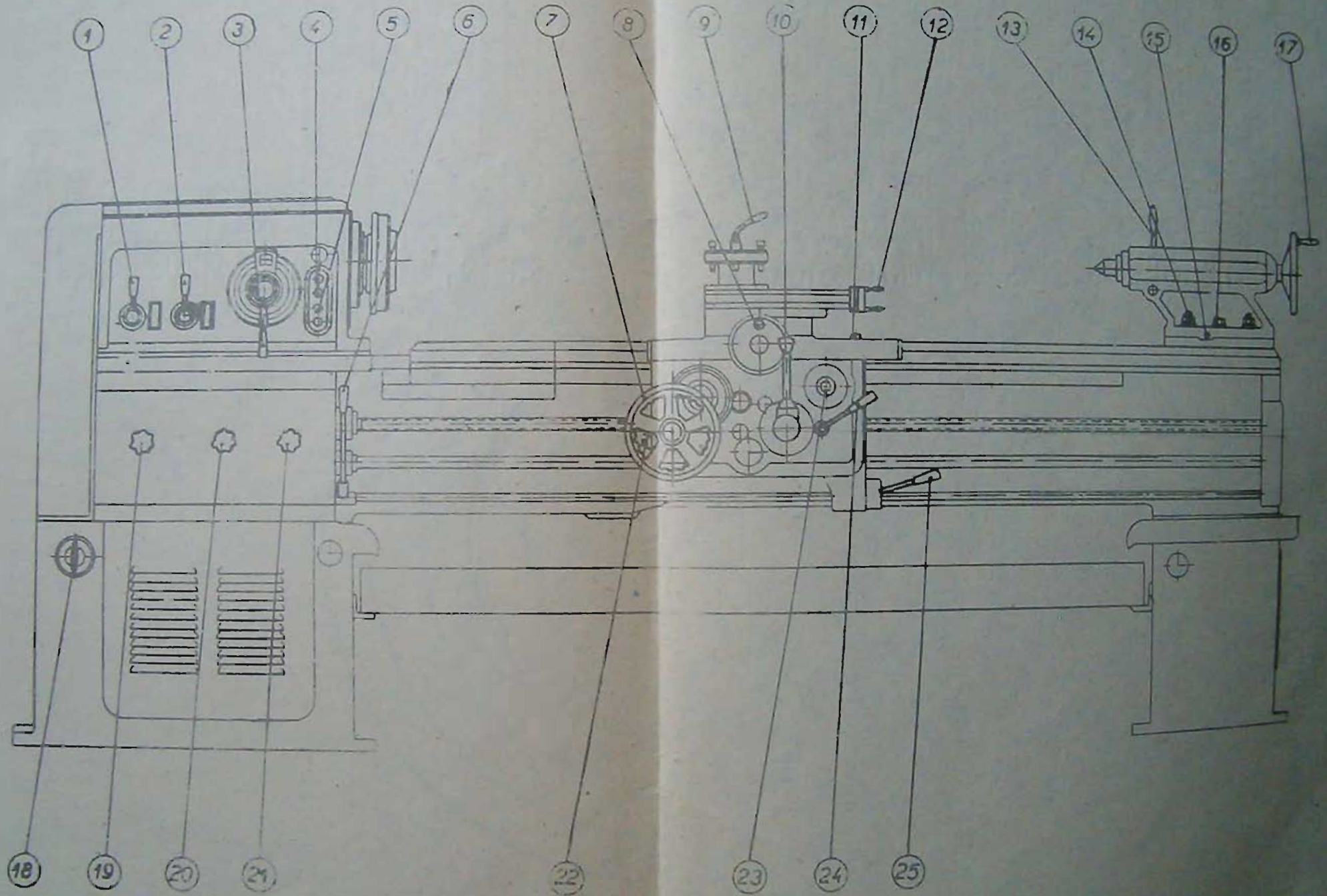






Dwg 6 Fig

L	A	B	C
500 19 1/16"	802 31 1/2"	—	—
750 29 1/2"	1052 41 3/8"	—	—
1050 41 3/8"	1302 51 1/8"	—	—
1550 61"	1802 70 3/4"	—	—
2000 78 3/4"	2302 90 3/4"	995 39 1/4"	992 39 5/16"
2500 98 1/16"	2802 110 1/4"	1245 49 3/16"	1242 49"
3000 118"	3302 130"	1495 58 7/8"	1492 58 3/4"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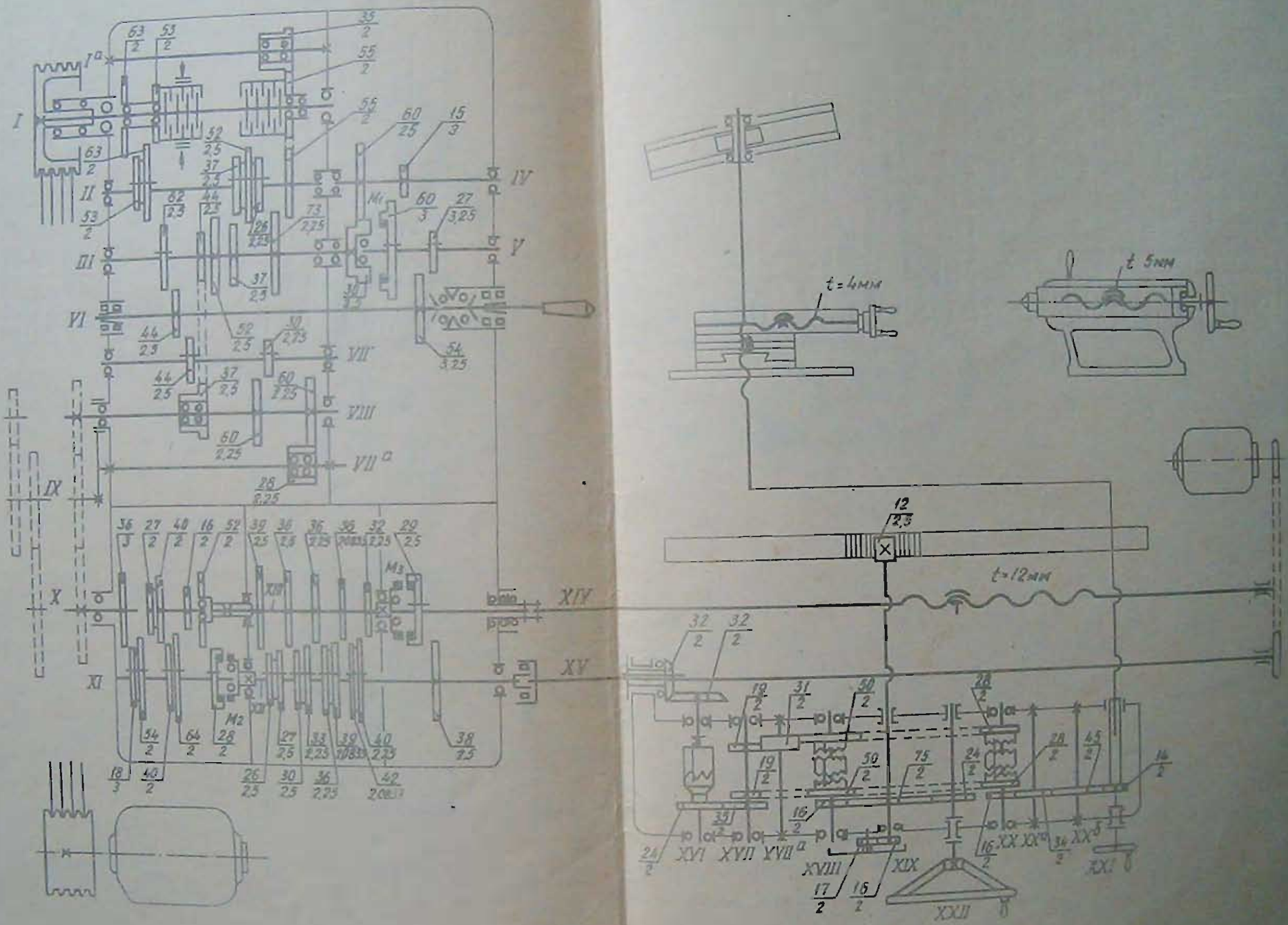
24
25

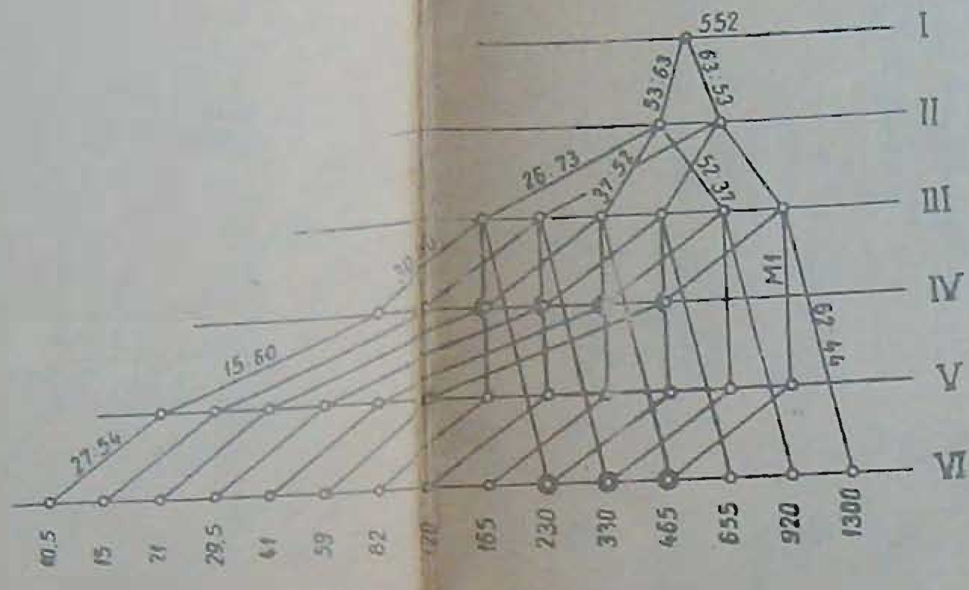
3
2
1
90
710
2000
16
125
355
63
500
1400
II
I
500
1000
180
355
22,5
45
710
250
31,5

Фиг. 8 Fig.

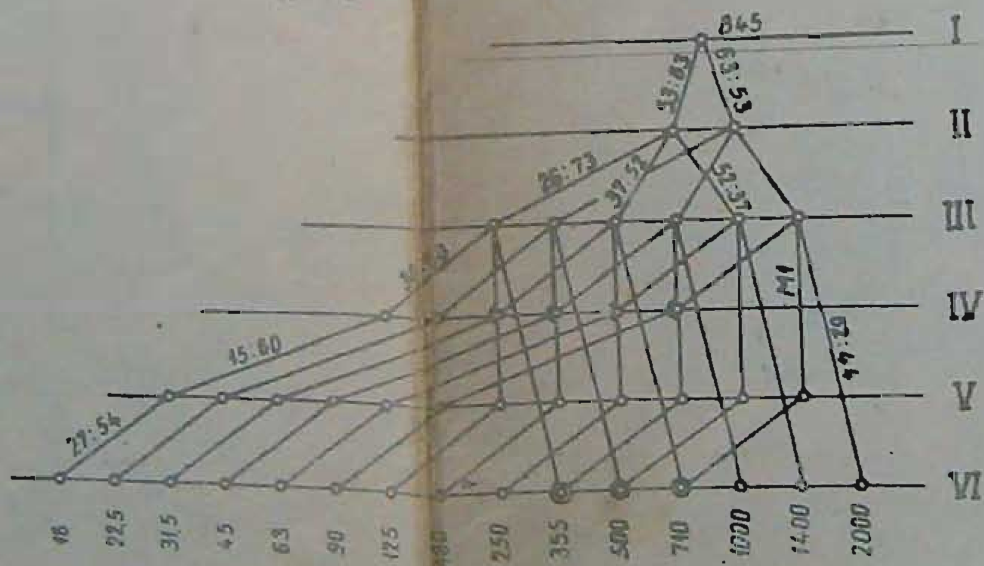

I
Ia
II
III
IV
V
VI
VII
VIIa
VIII
IX
X
XI
XII
XIII
XIV
XV
XVI
XVII
XVIIa
XVIII
XIX
XX
XXa
XXI
XXII
M1
M2
M3
t=4мм
t 5мм
t=12мм

Фиг 9 Fig

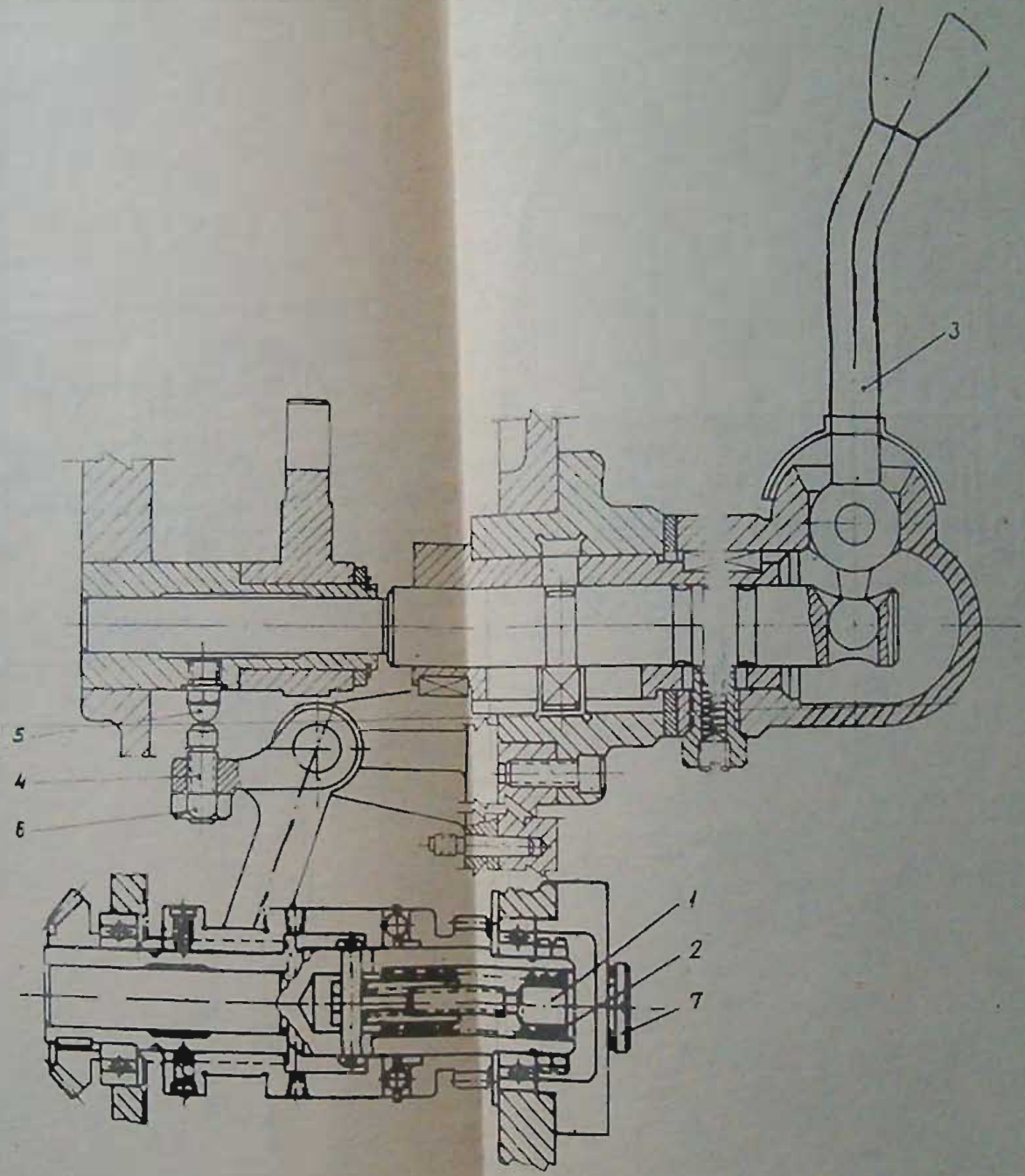
N = 4 kw



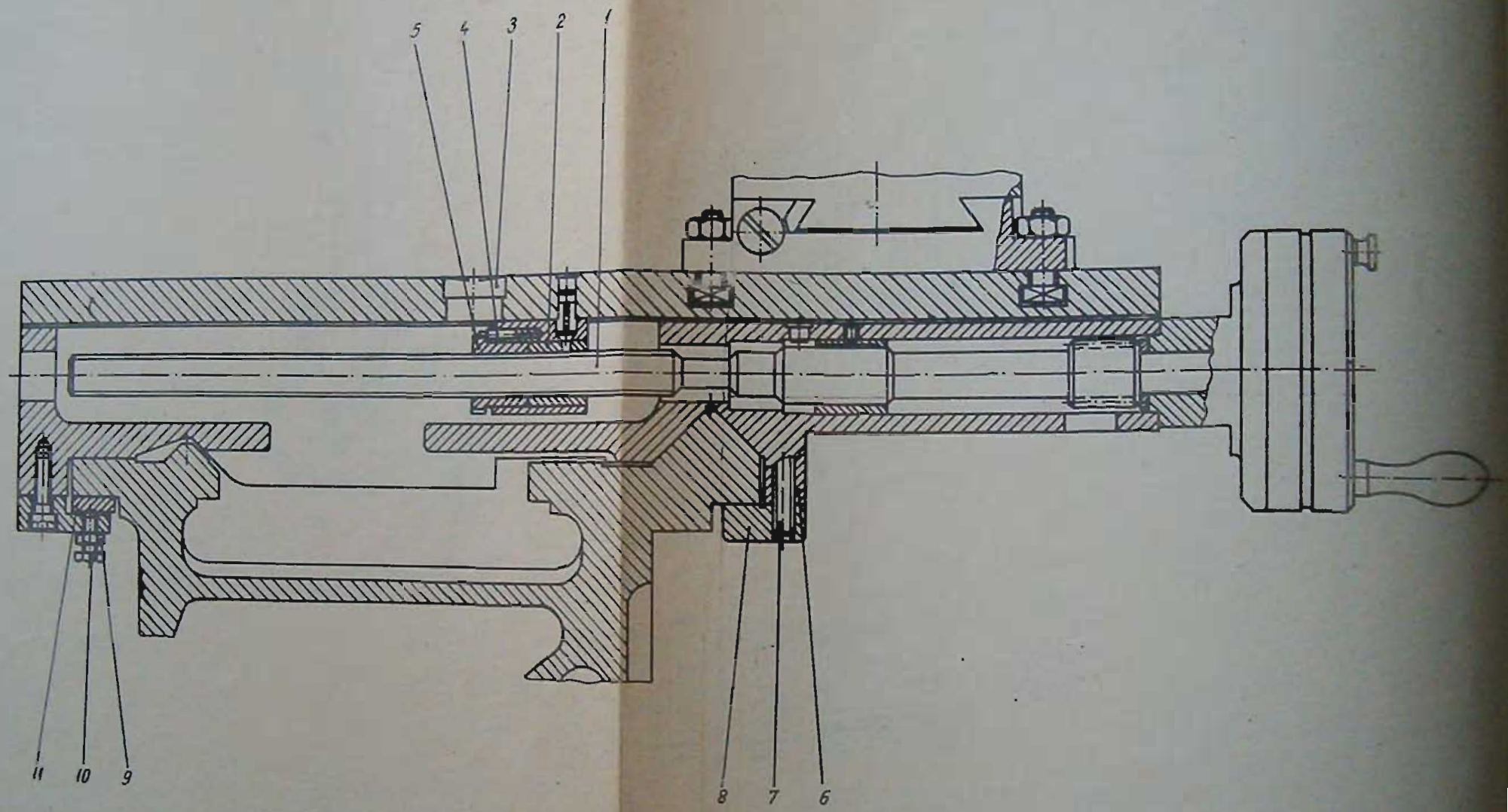
N = 5.5 kw N = 7.5 kw



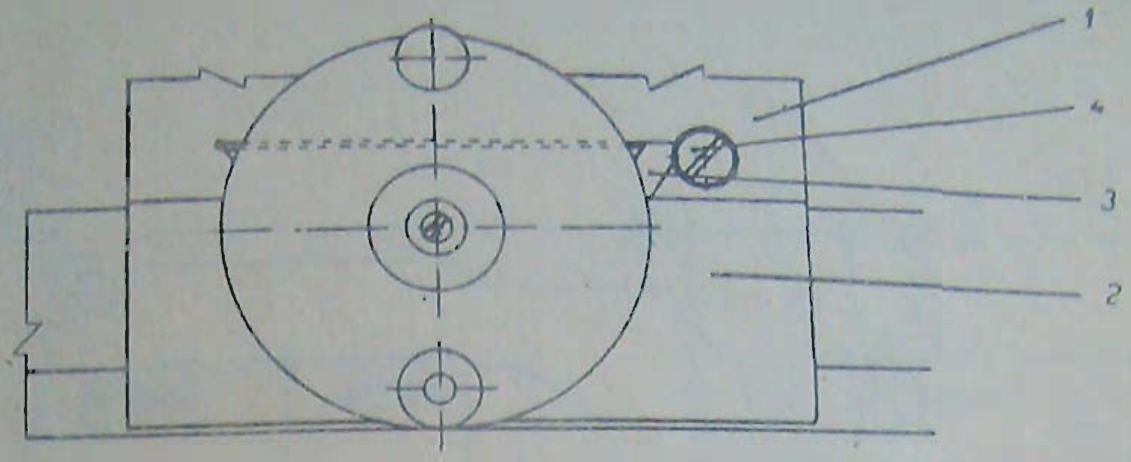
...r 10 Fig.



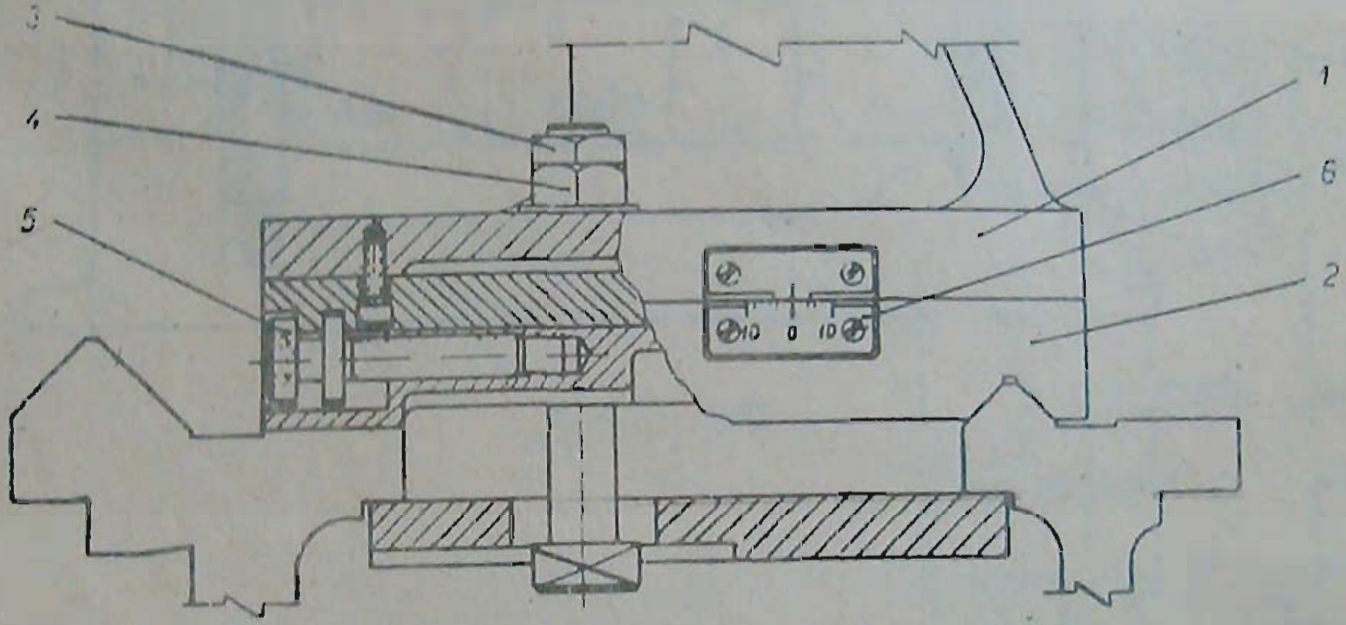
Фиг. 23 Fig.



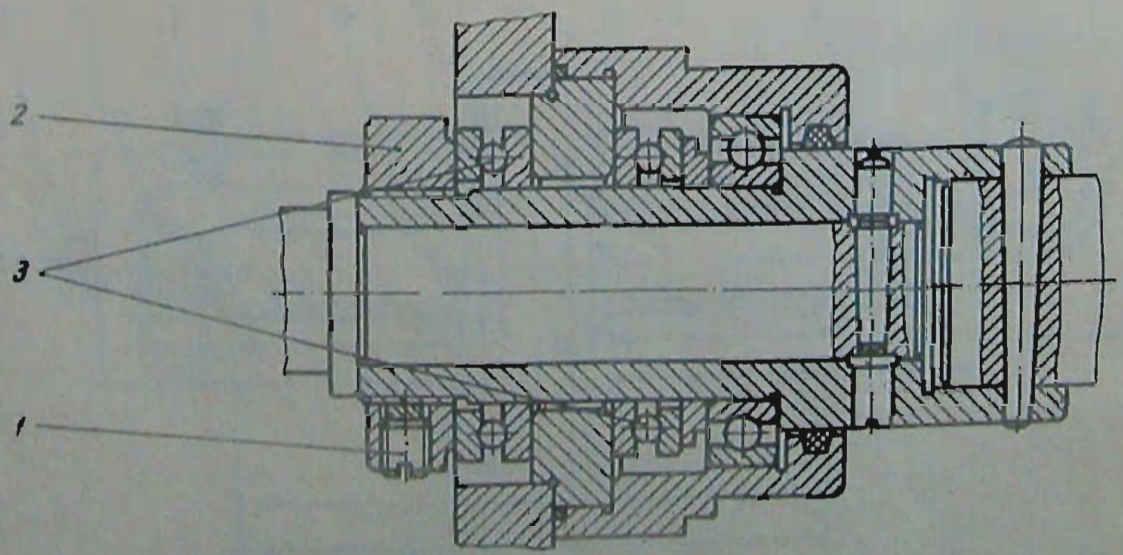
Фиг. 24 Fig.



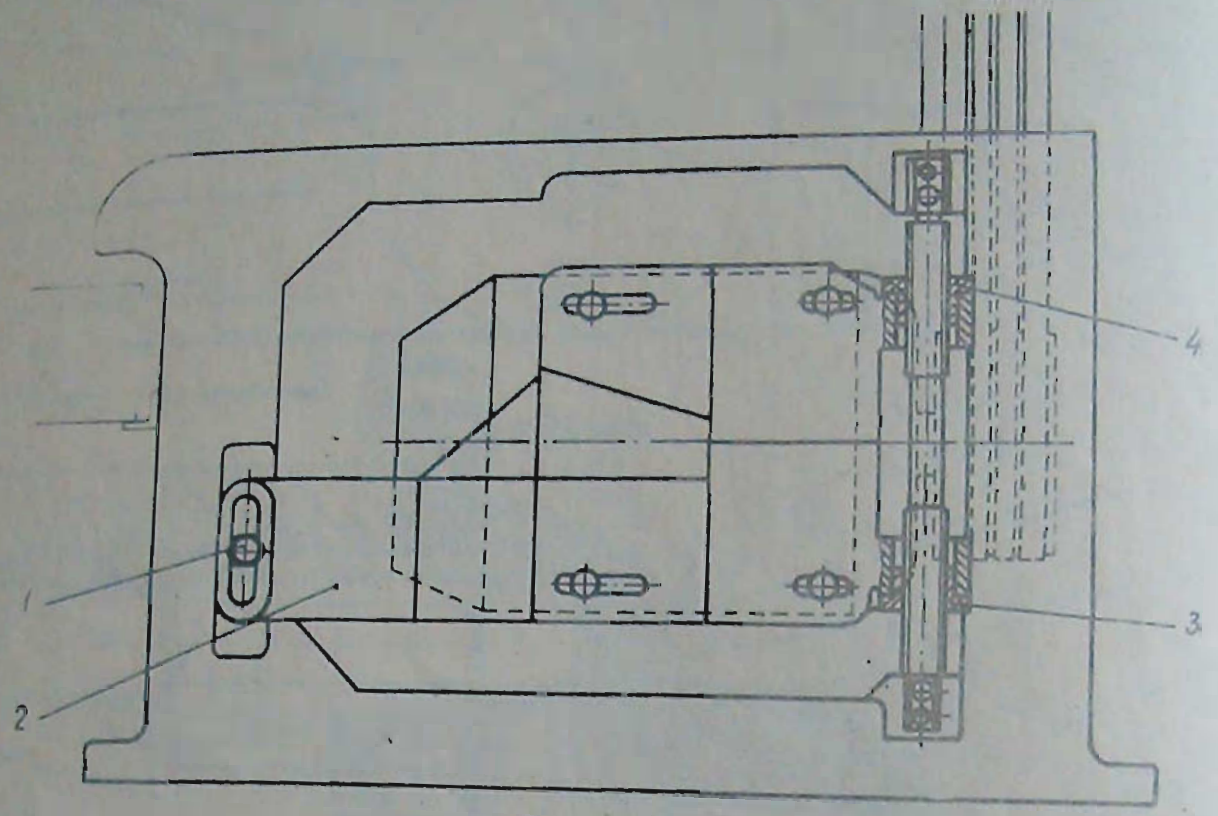
Фиг. 25 Fig.



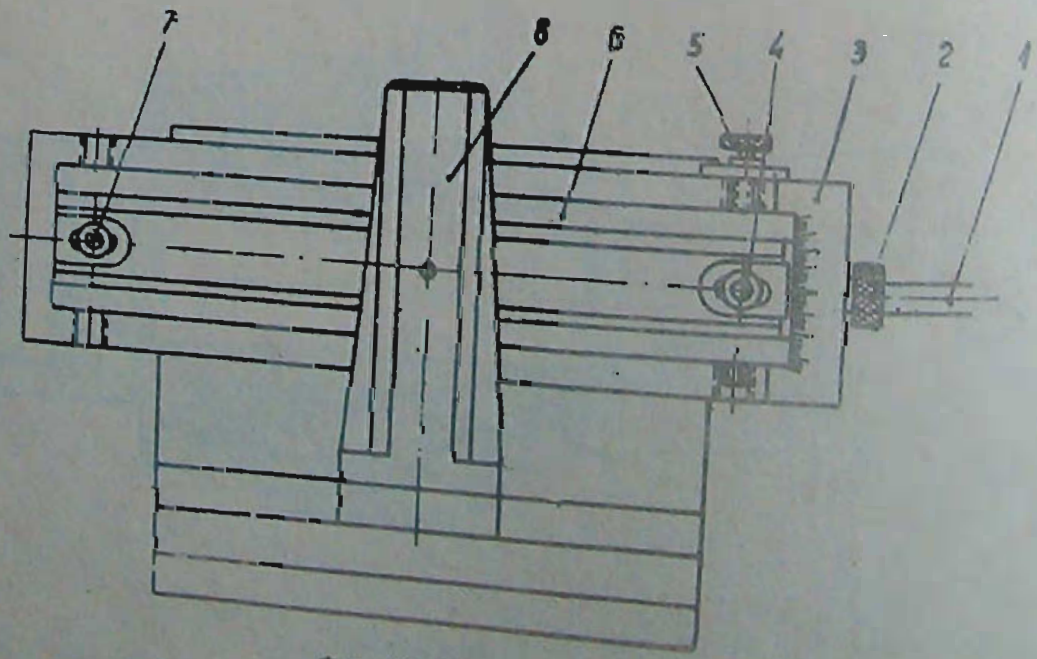
Фиг. 26 Fig.



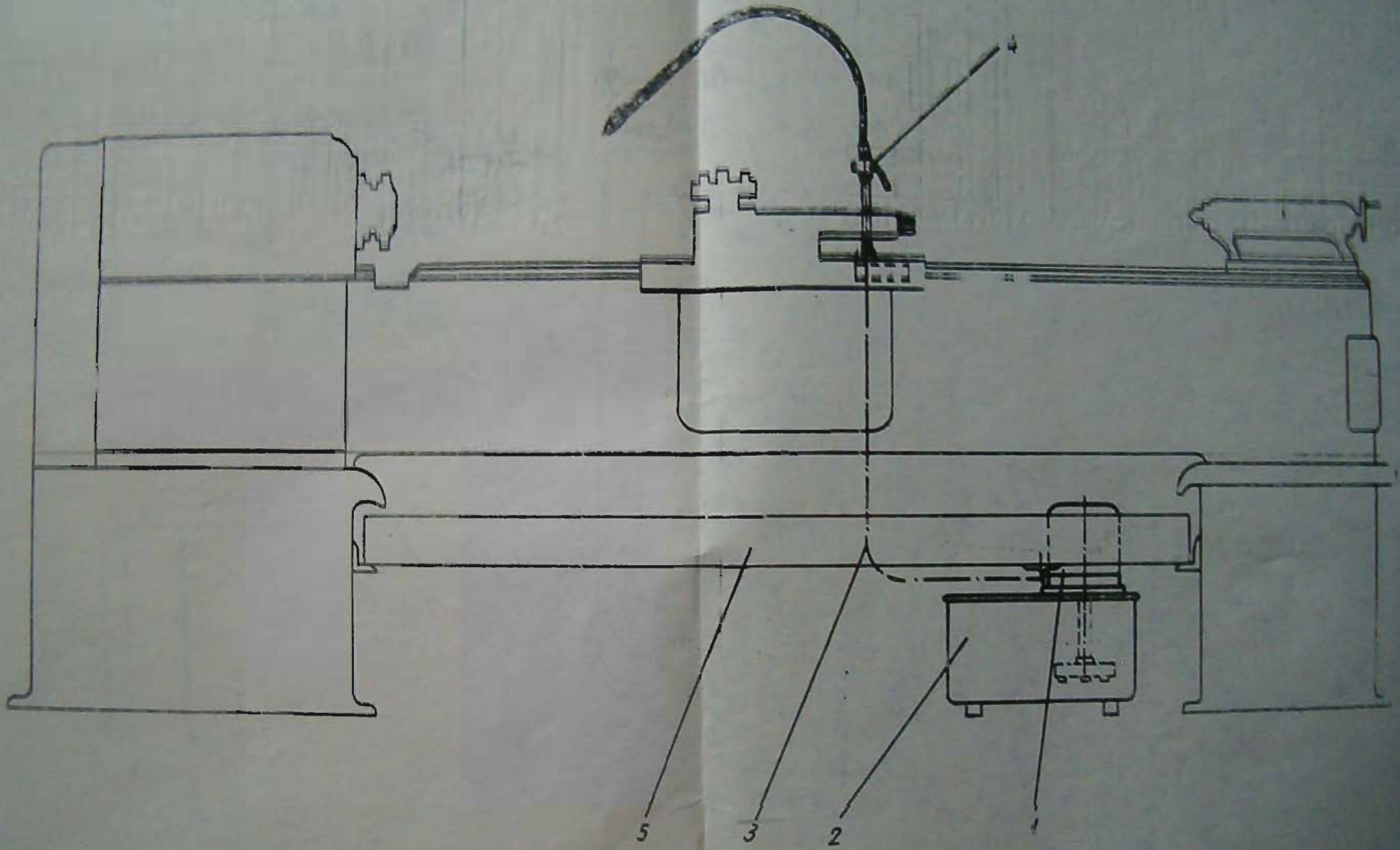
Фиг 27 Fig



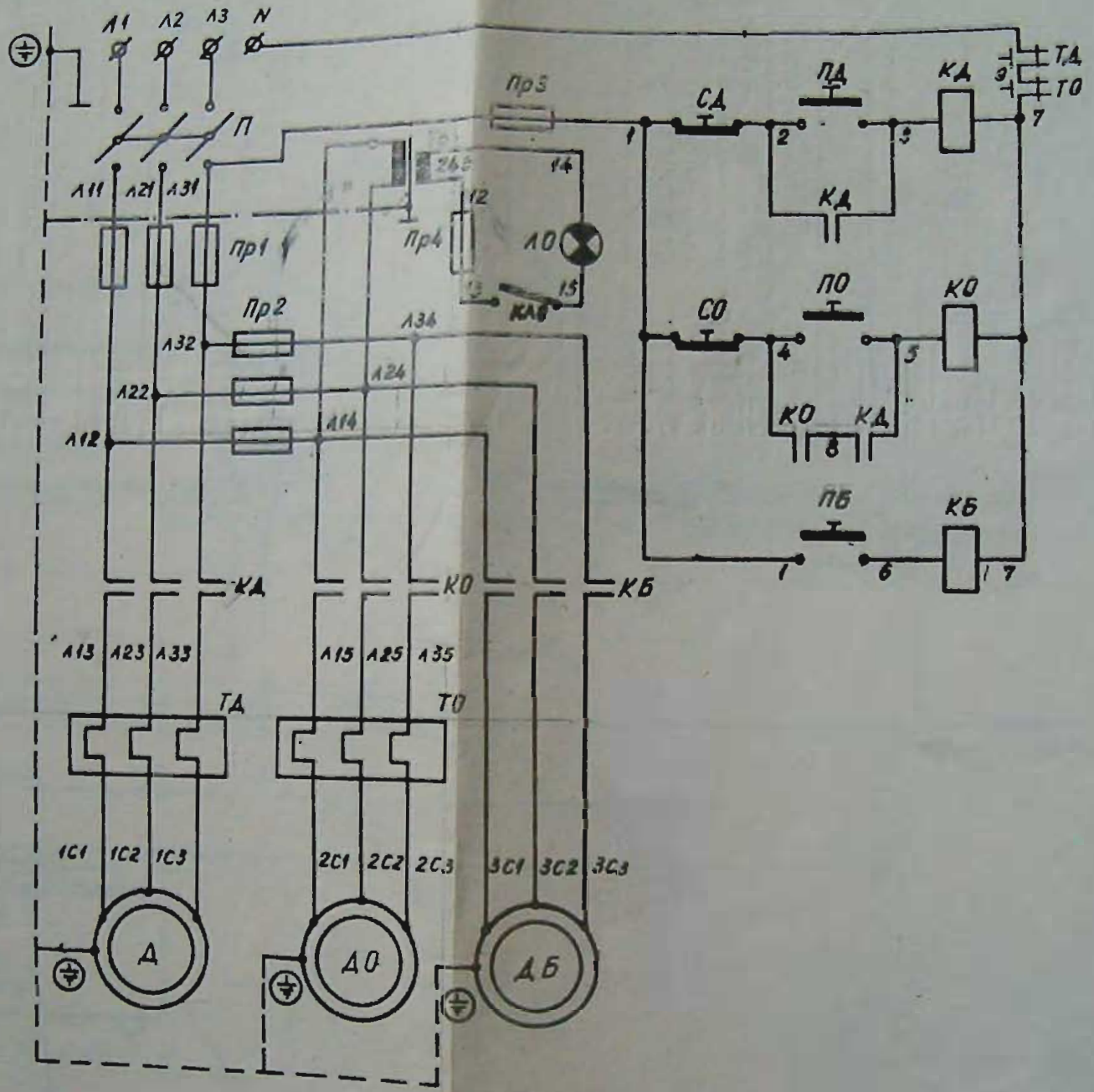
Фиг. 28 Fig.



Фиг. 29. Fig.



Фиг 30 Fig


Л1
Л2
Л3
N
П
Л11
Л21
Л31
Пр1
Пр2
Пр3
Пр4
Л32
Л22
Л12
Л34
Л24
Л14
КА
КО
КБ
Л13
Л23
Л33
Л15
Л25
Л35
ТА
ТО
1С1
1С2
1С3
2С1
2С2
2С3
3С1
3С2
3С3
Д
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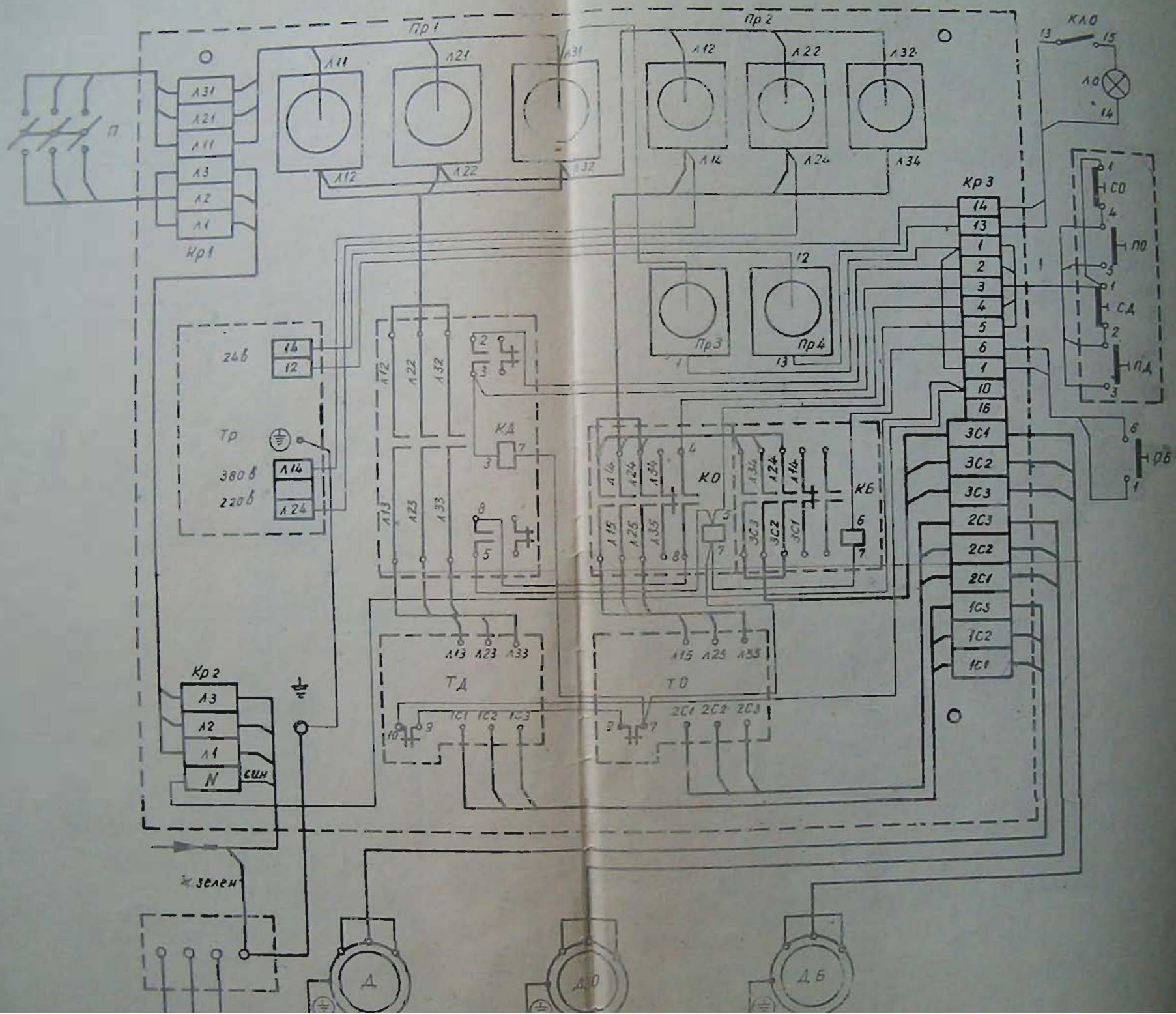
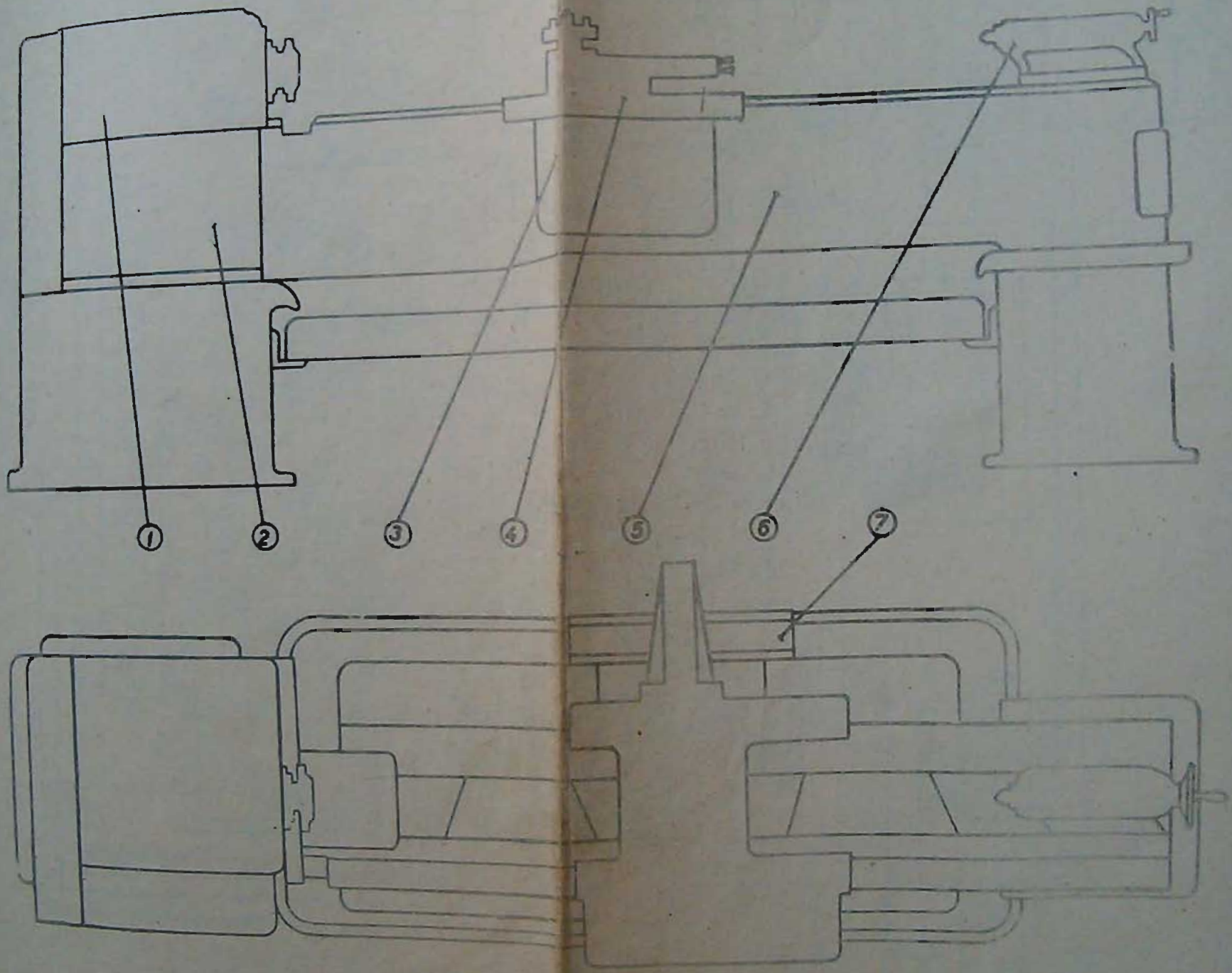
КАБ


Пр1
Пр2
КЛО
Кр1
Кр2
Кр3
Тр
24в
380в
220в
КА
КО
КБ
ТД
ТО
СО
ПО
СД
ПД
ОБ
Пр3
Пр4
Д
ДО
ДБ
к зелен
N
син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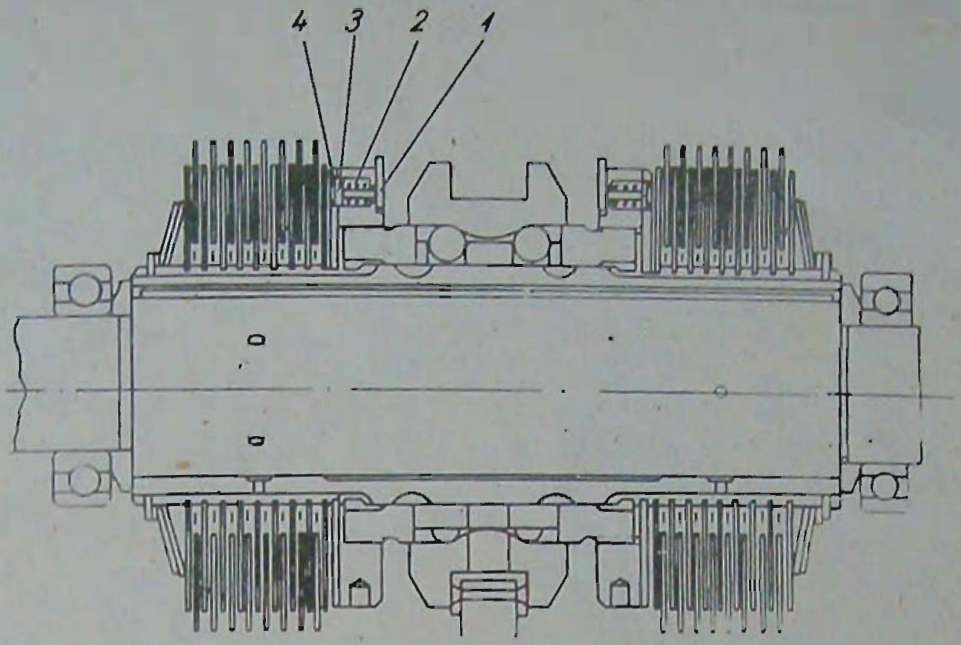
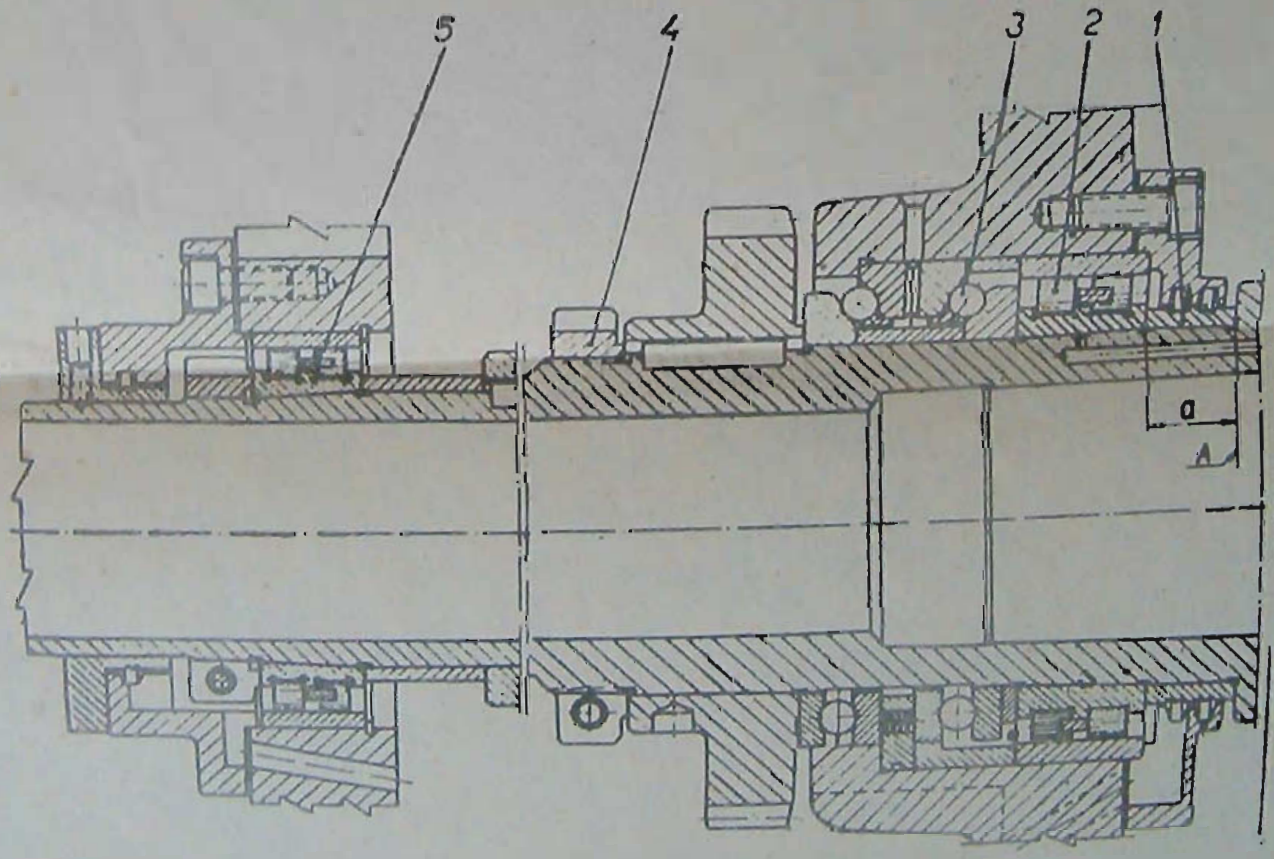
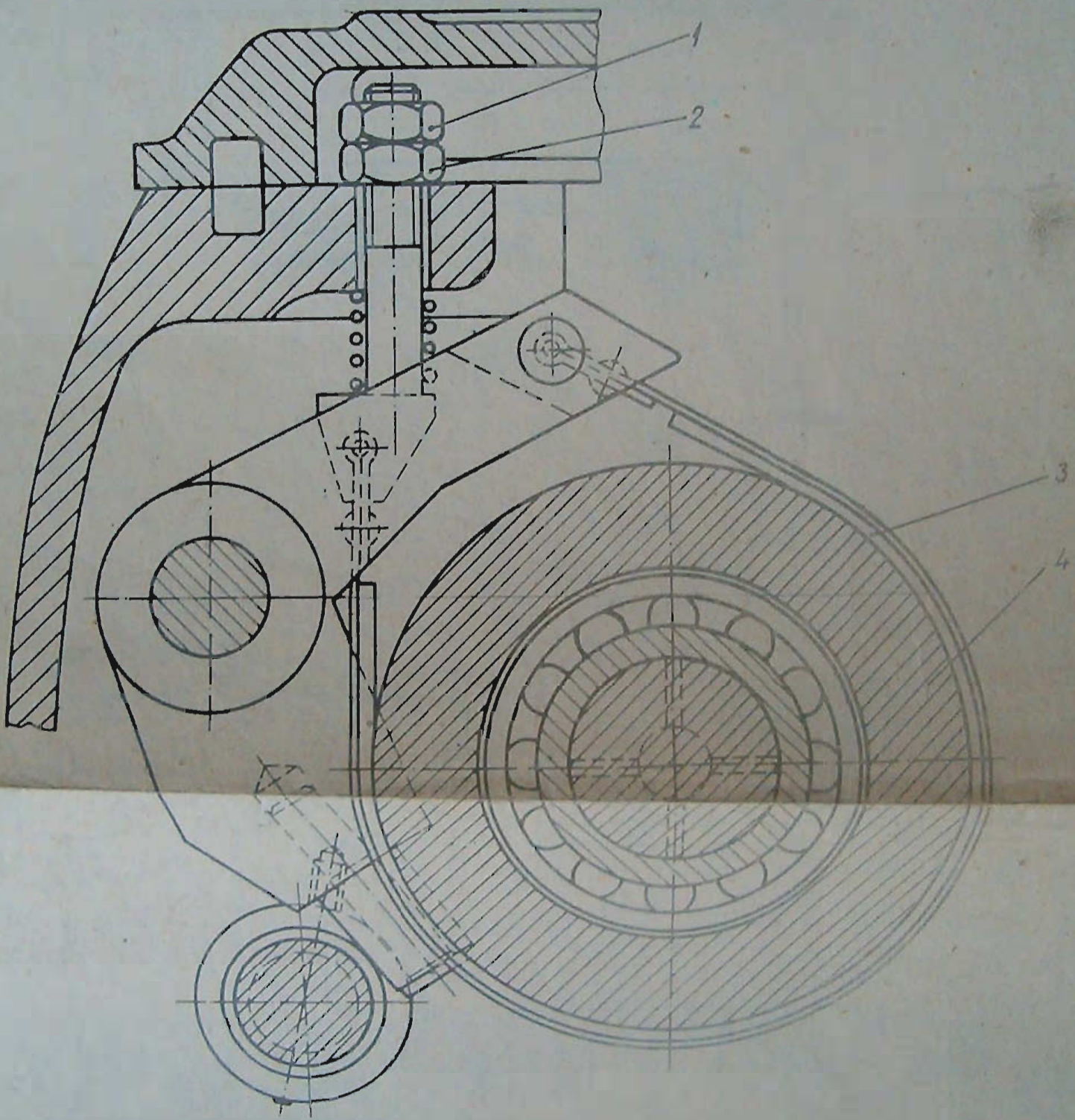


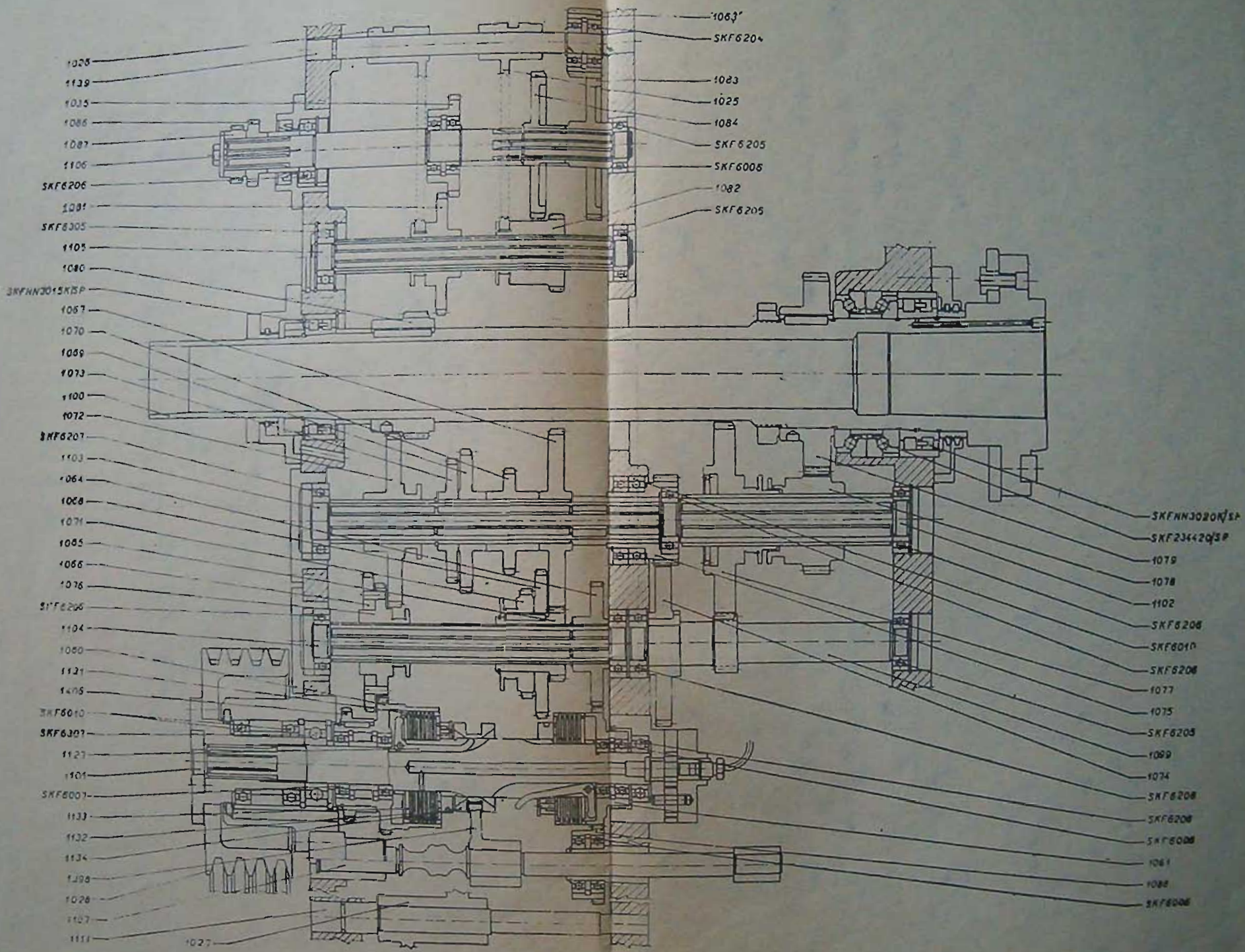
Фиг 20 Fig



Фиг. 21 Fig.



Фиг. 22 Fig.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SKF6006
1082
SKF6205
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1139
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1087
1106
SKF6206
1091
SKF6305
1105
1080
SKFNN3015KSP
1067
1070
1069
1073
1100
1072
SKF6207
1103
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1076
SKF6206
1104
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1121
1105
SKF6010
SKF6307
1127
1101
SKF6007
1133
1132
1134
1098
1028
1107
1111
1027
SKFNN3020KSP
SKF23442CJ/SP
1079
1078
1102
SKF6206
SKF6010
SKF6206
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SKF6206
SKF6006
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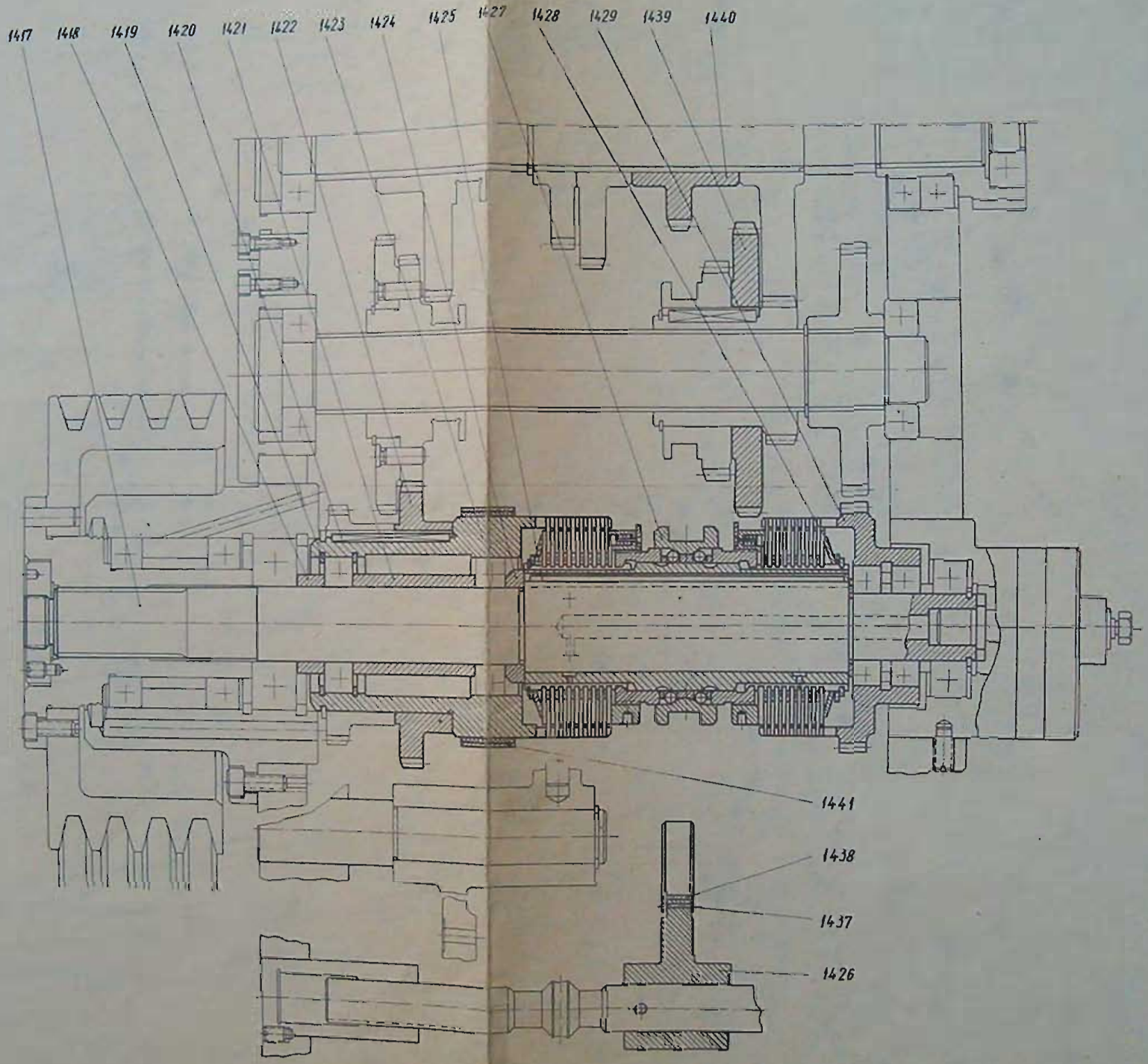
1088
SKF6006

Фиг. 34 Fig.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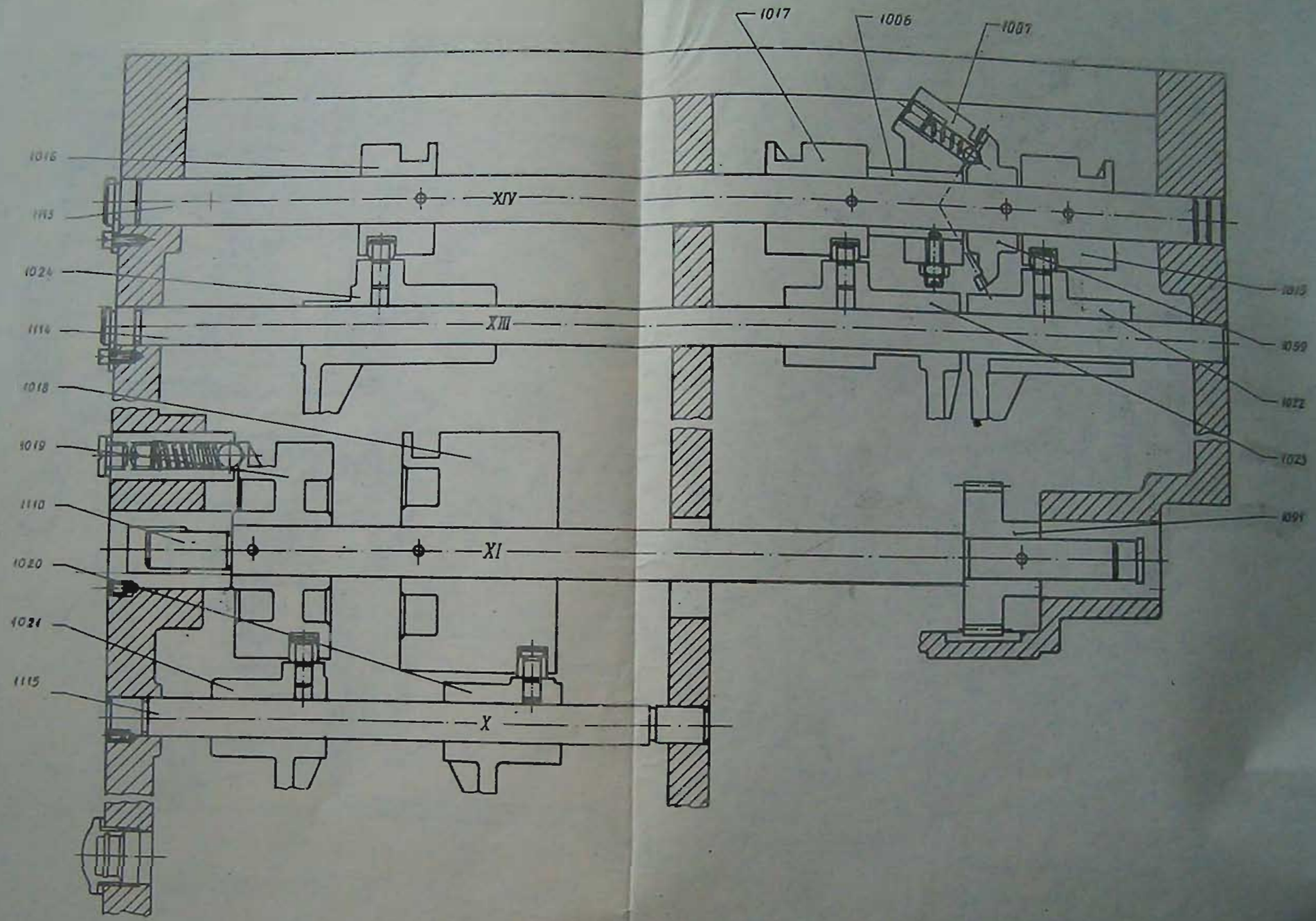
Фиг. 34А Fig.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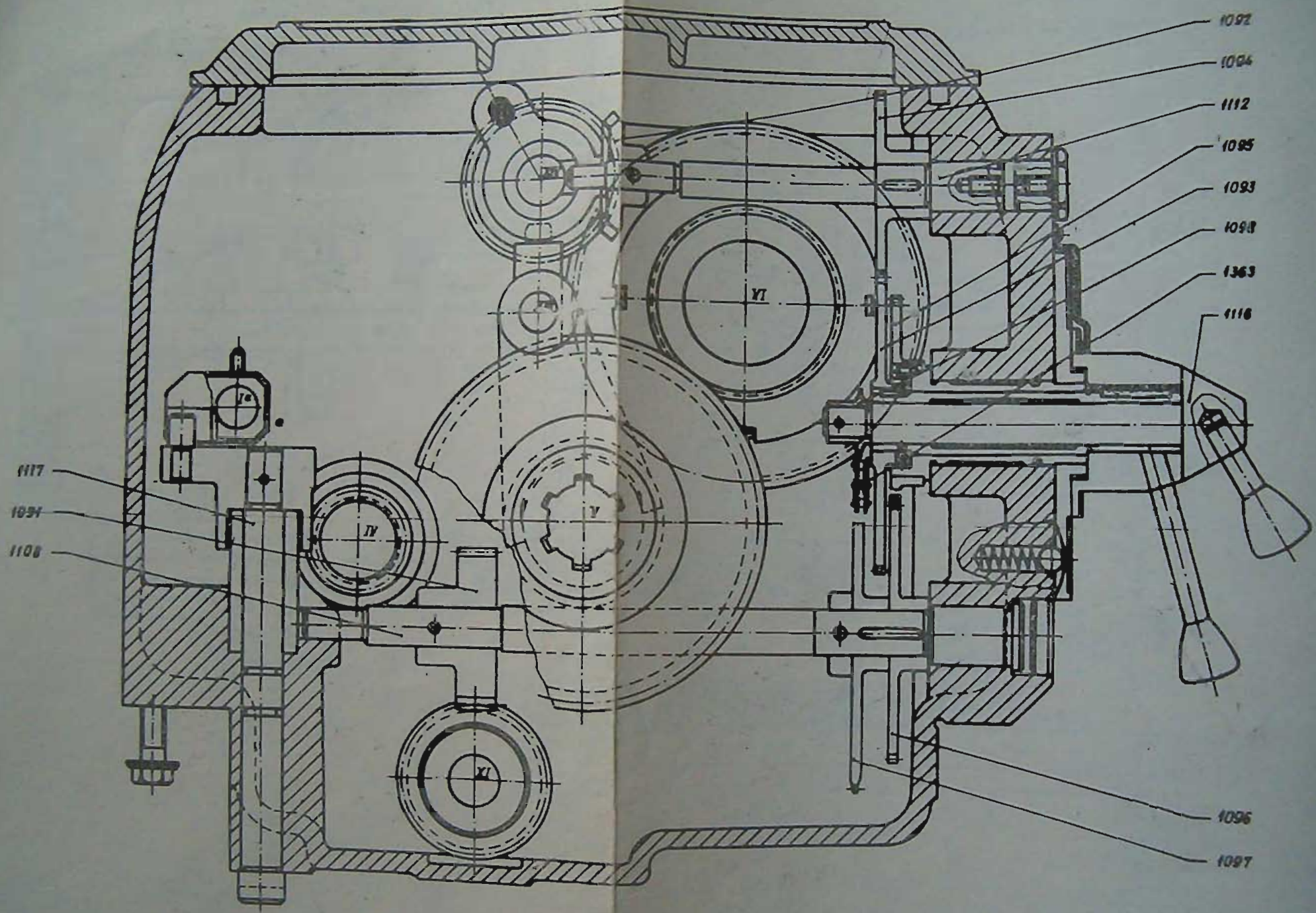
1007
1016
1015
1024
1014
1018
1019
1010
1020
1021
1015
XIV
XIII
XI
X
1013
1059
1022
1023
1091

фиг. 35 Fig.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1094
1112
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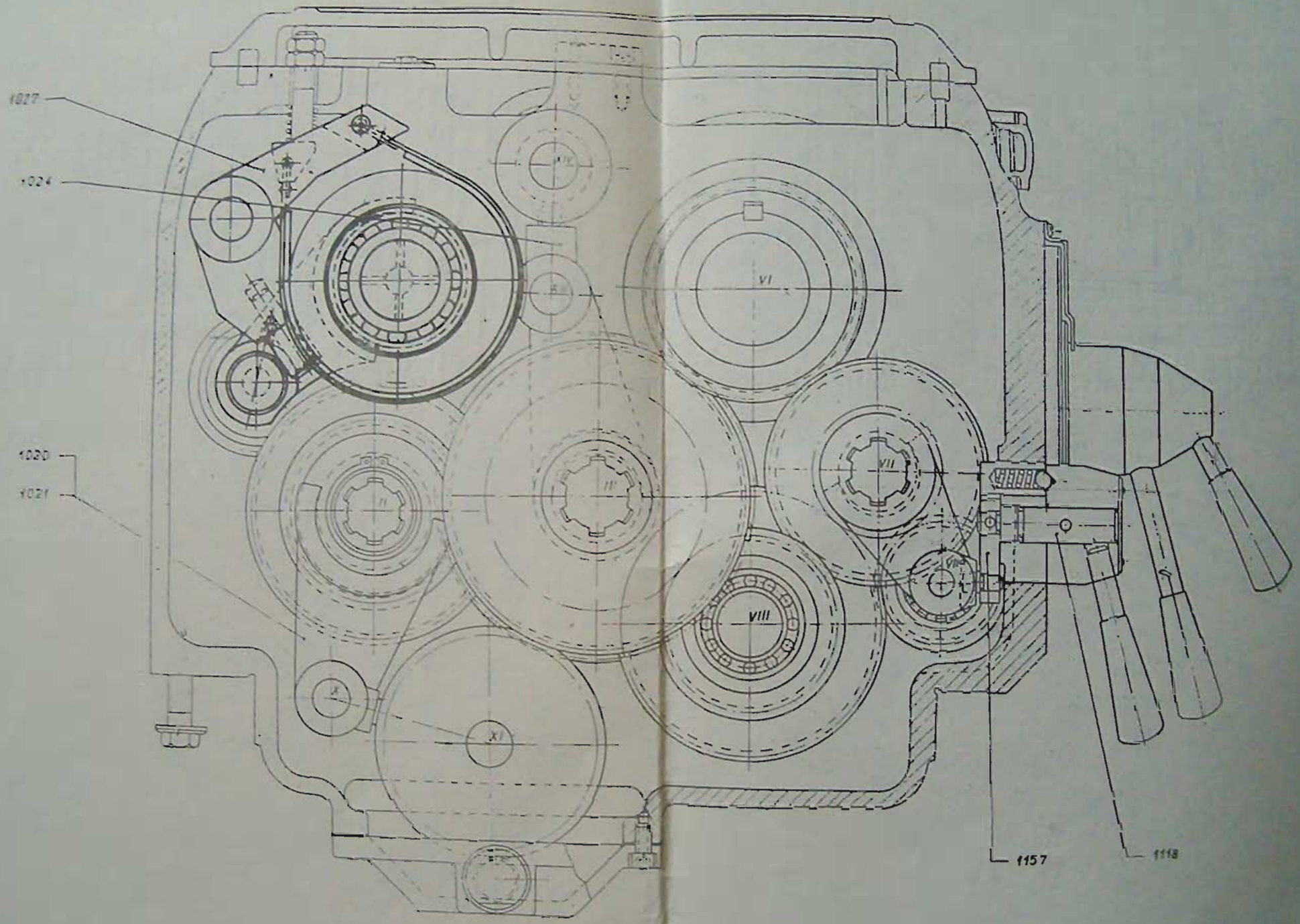
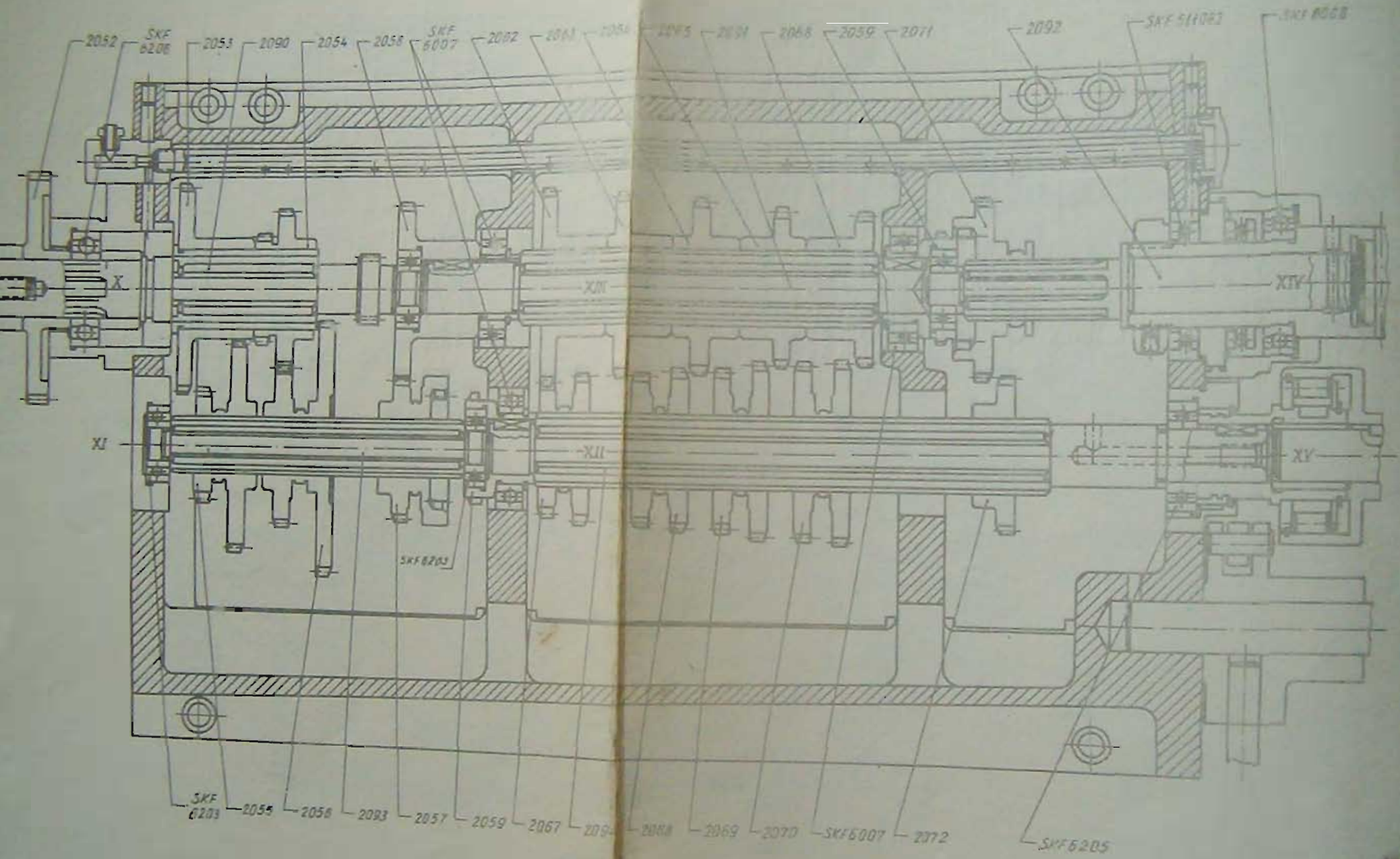
1363
1116
1117
1094
1108
1096
1097
IV
V
VI
VI

Фиг.36 Fig.



Фиг. 37 Fig.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SKF 6203
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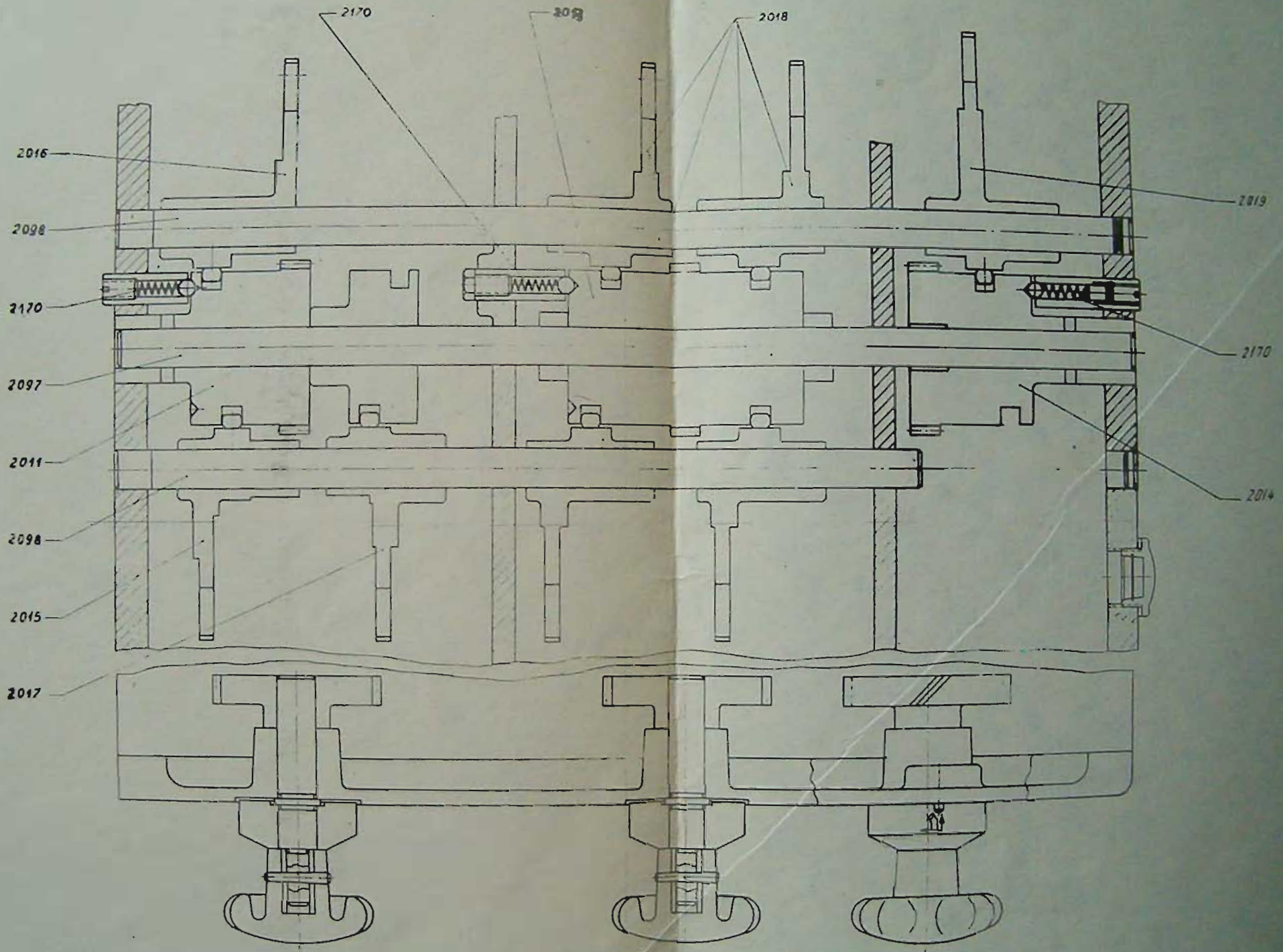
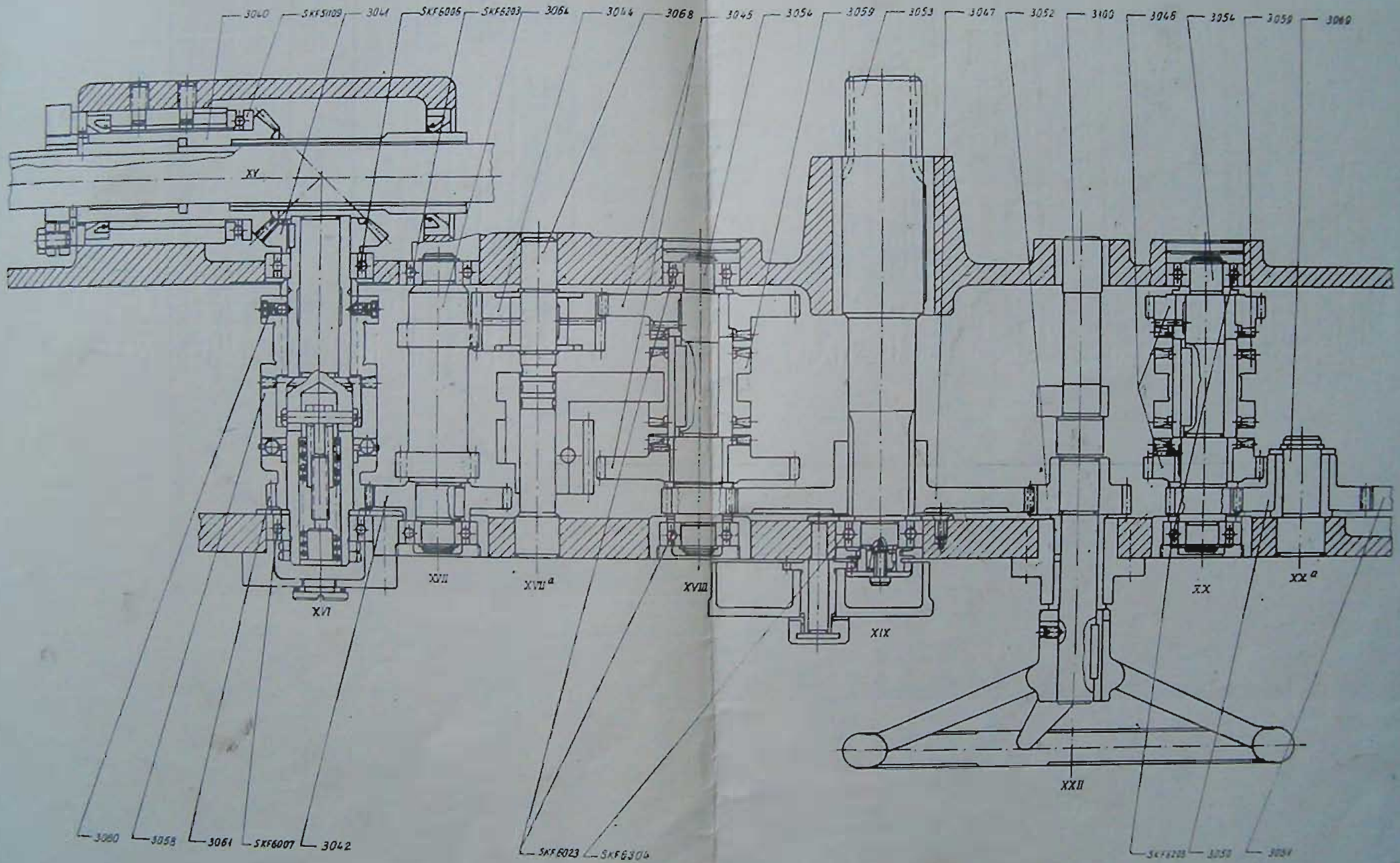
SKF 6007
2072
SKF 6205

Фиг 38 а.



Фиг. 39 Fig.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3069
XV
XVI
XVII
XVII a
XVIII
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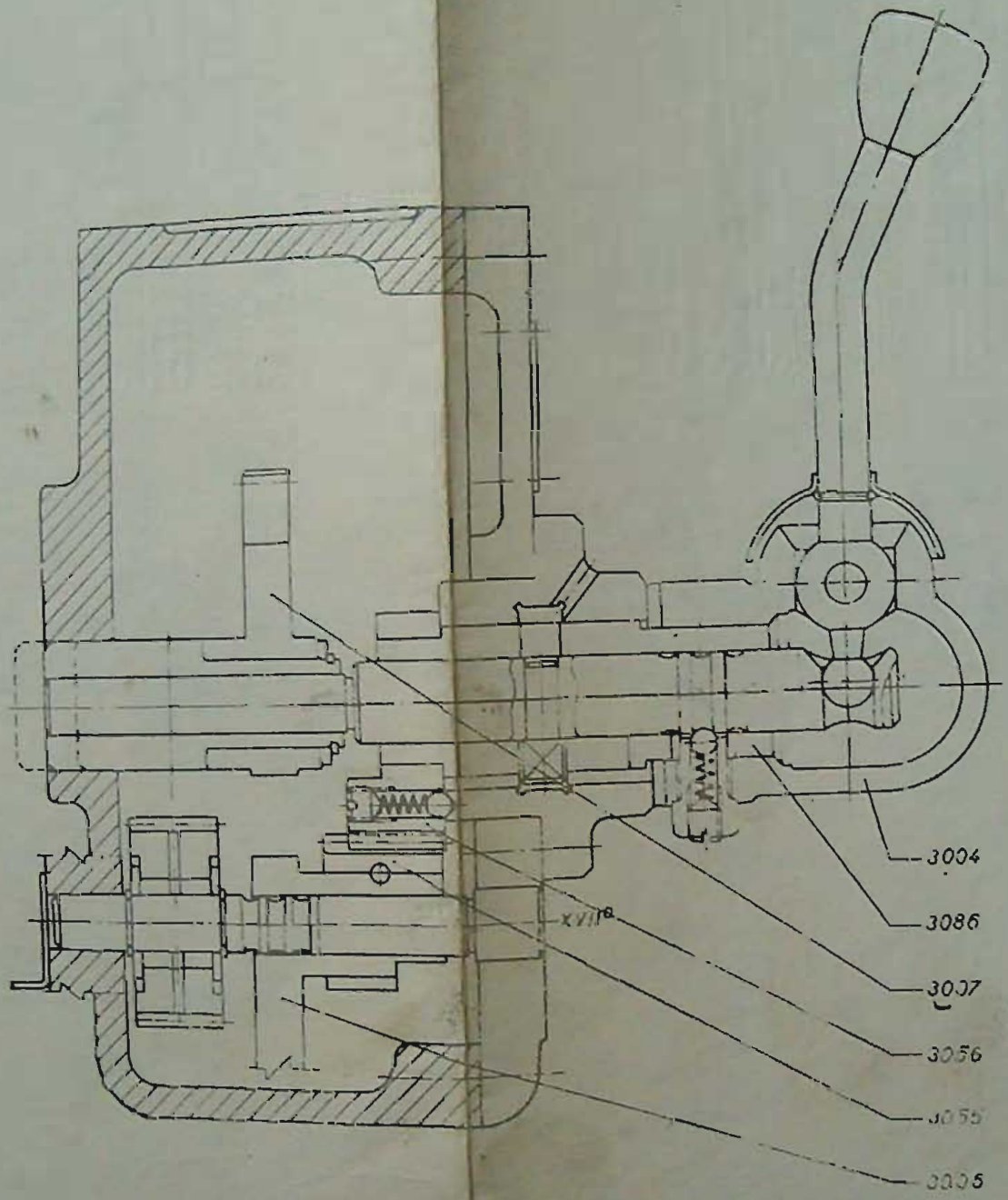
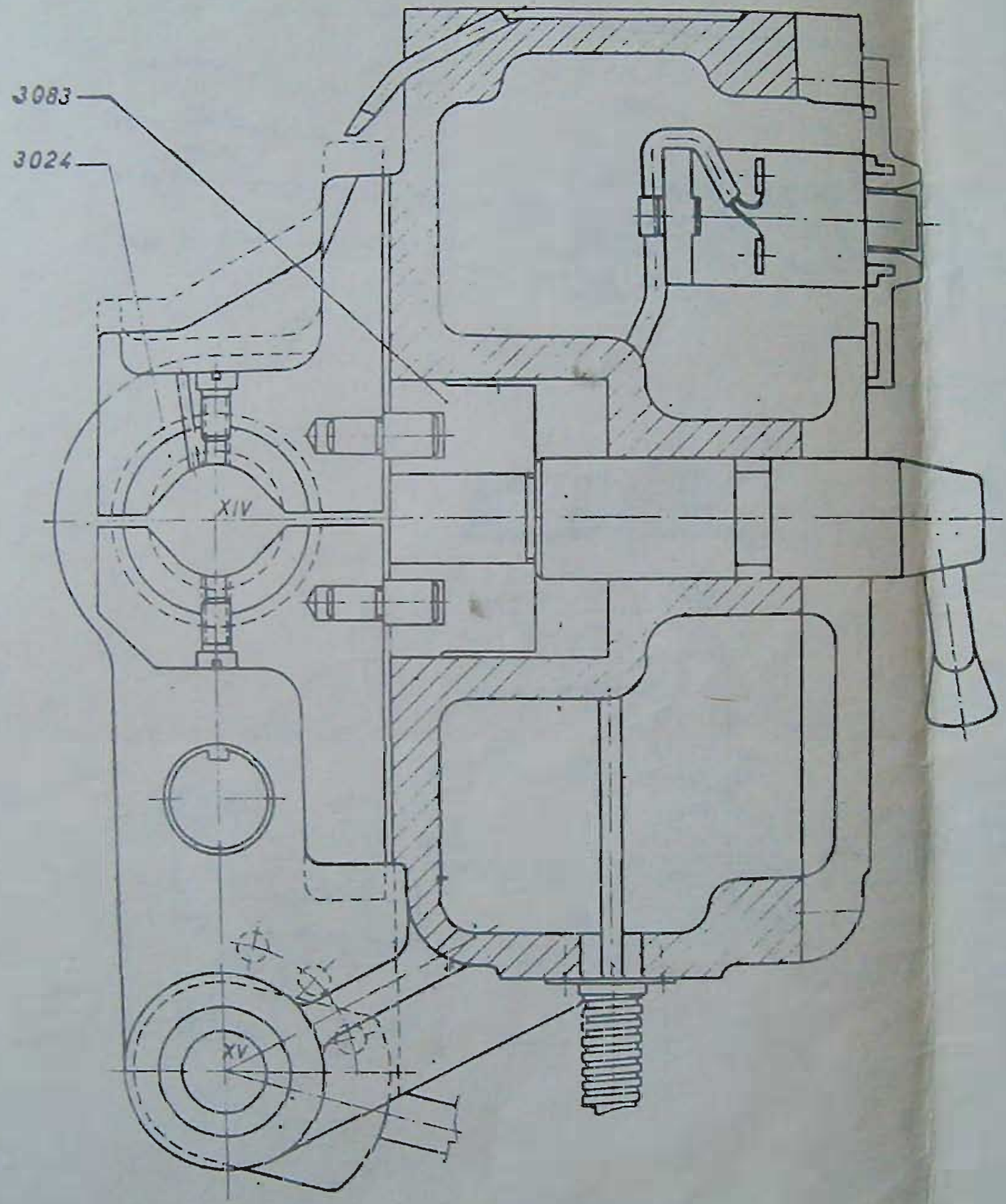
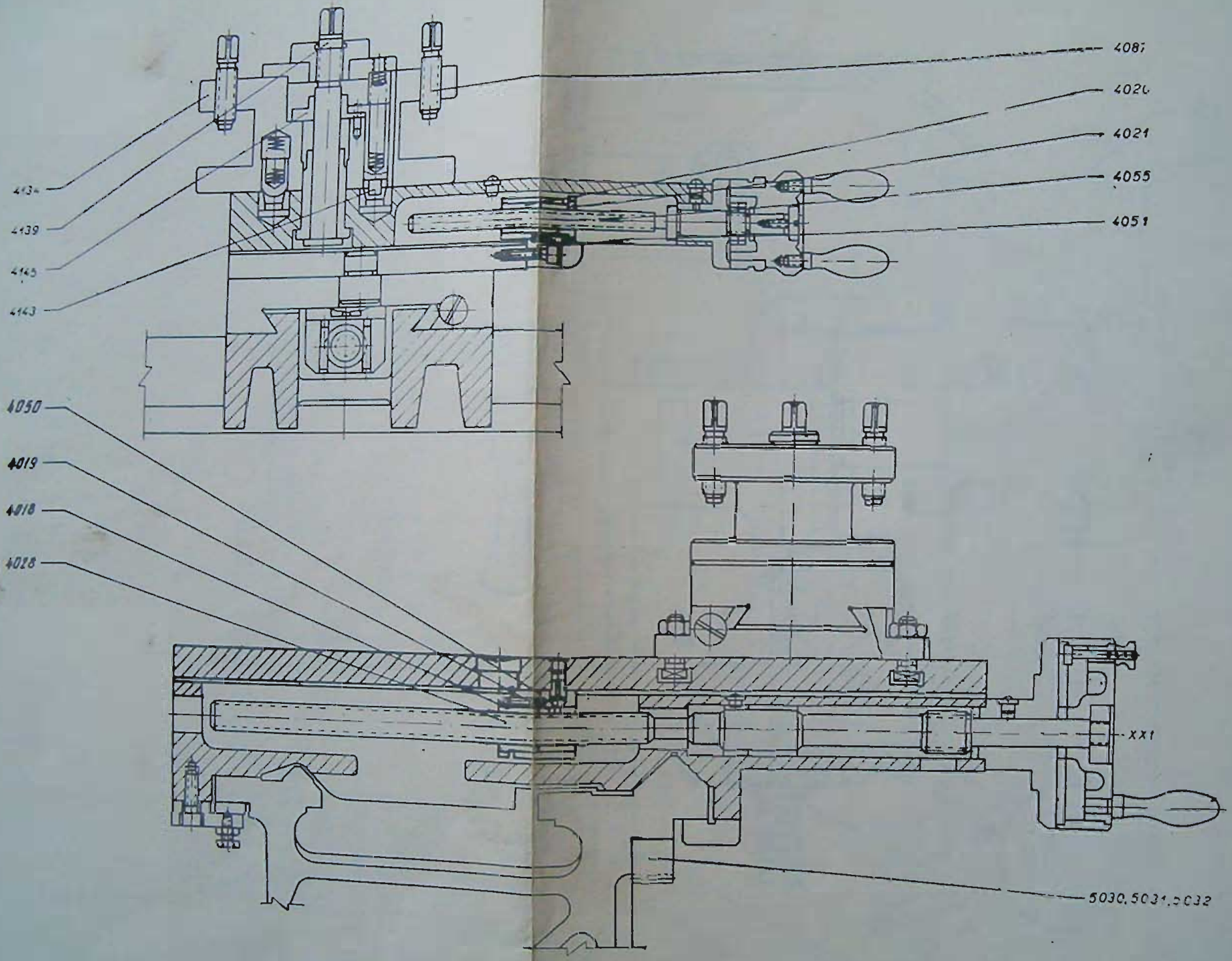
SKF6023
SKF6304
SKF6203
3050
3051



Фиг. 42 FIG



Фиг. 43 Е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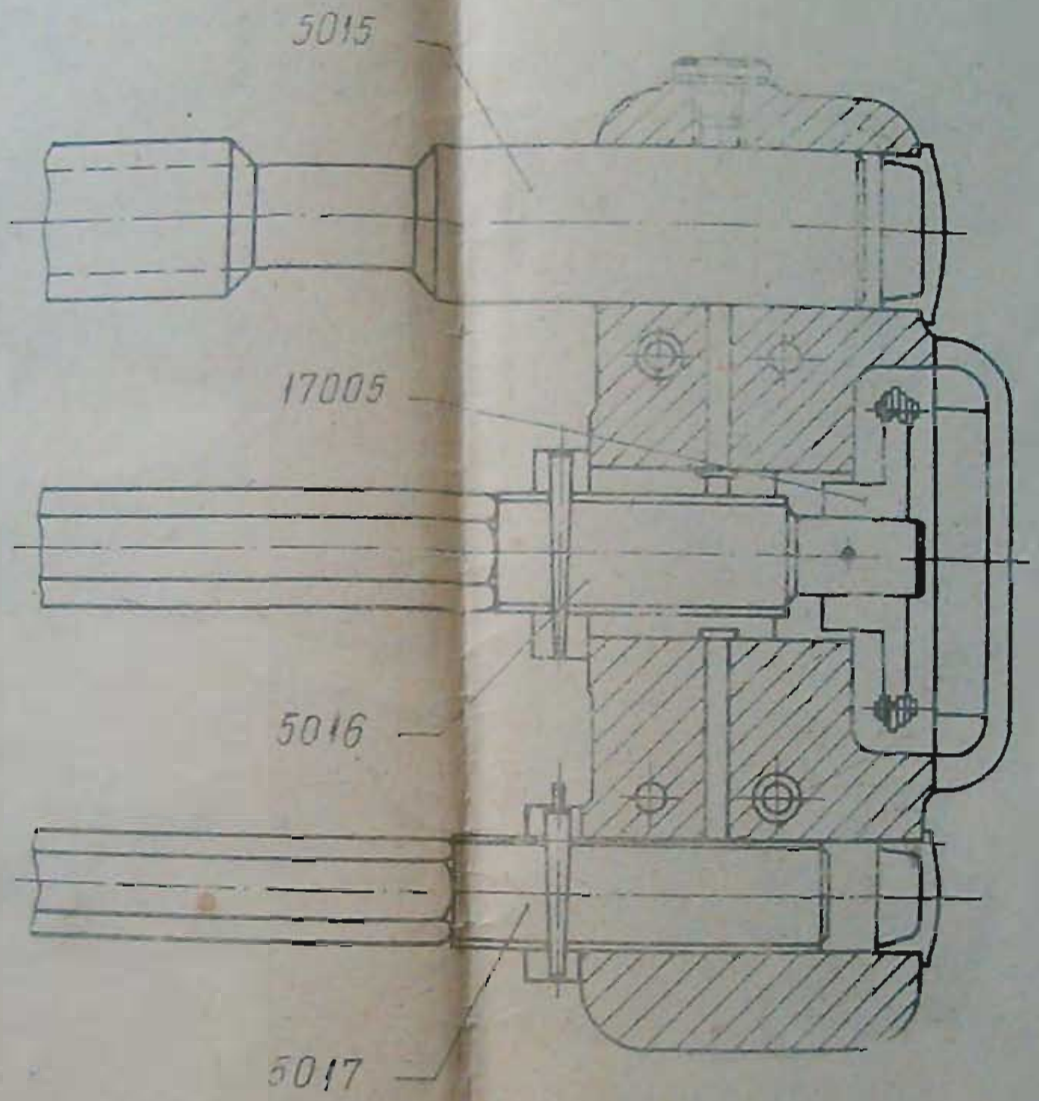
XX1
5030,5031,5032

Фиг. 44 Fig.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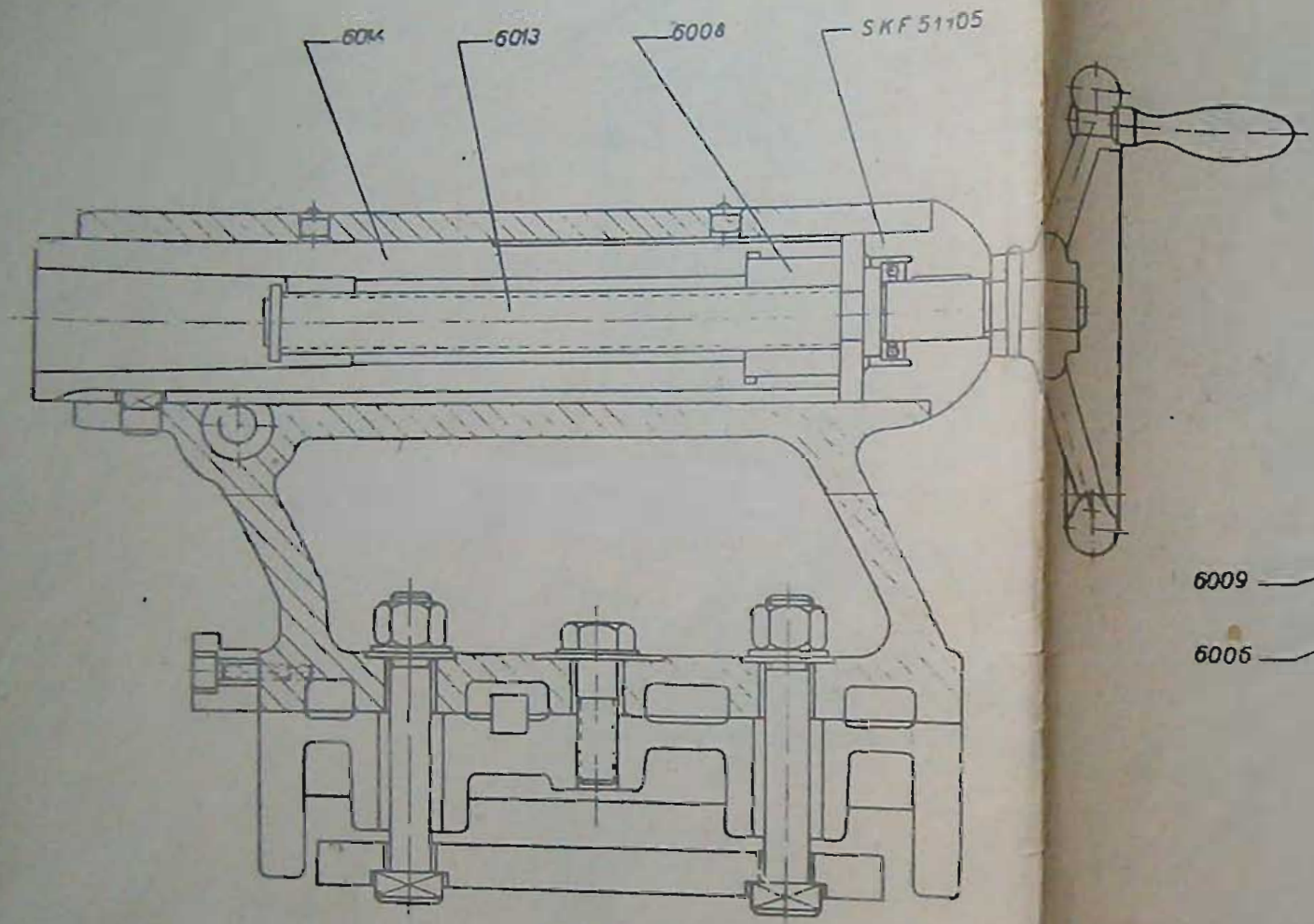
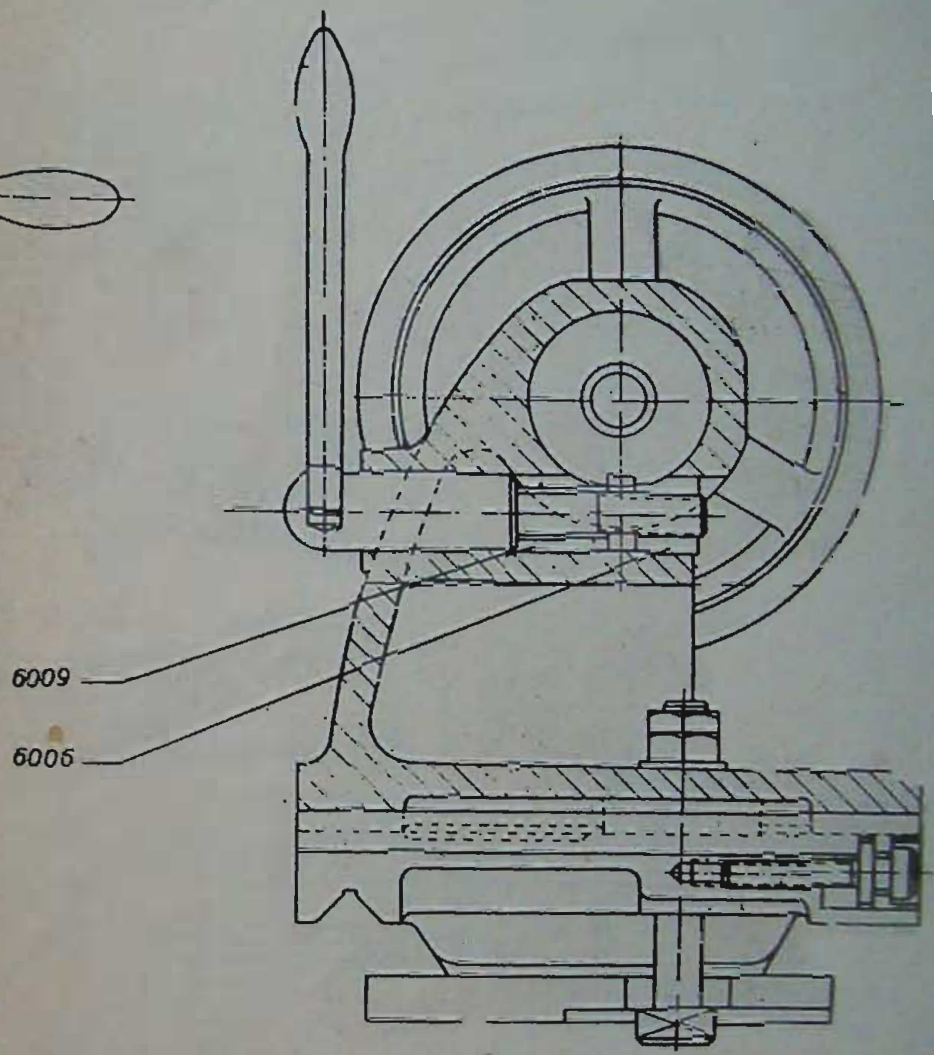
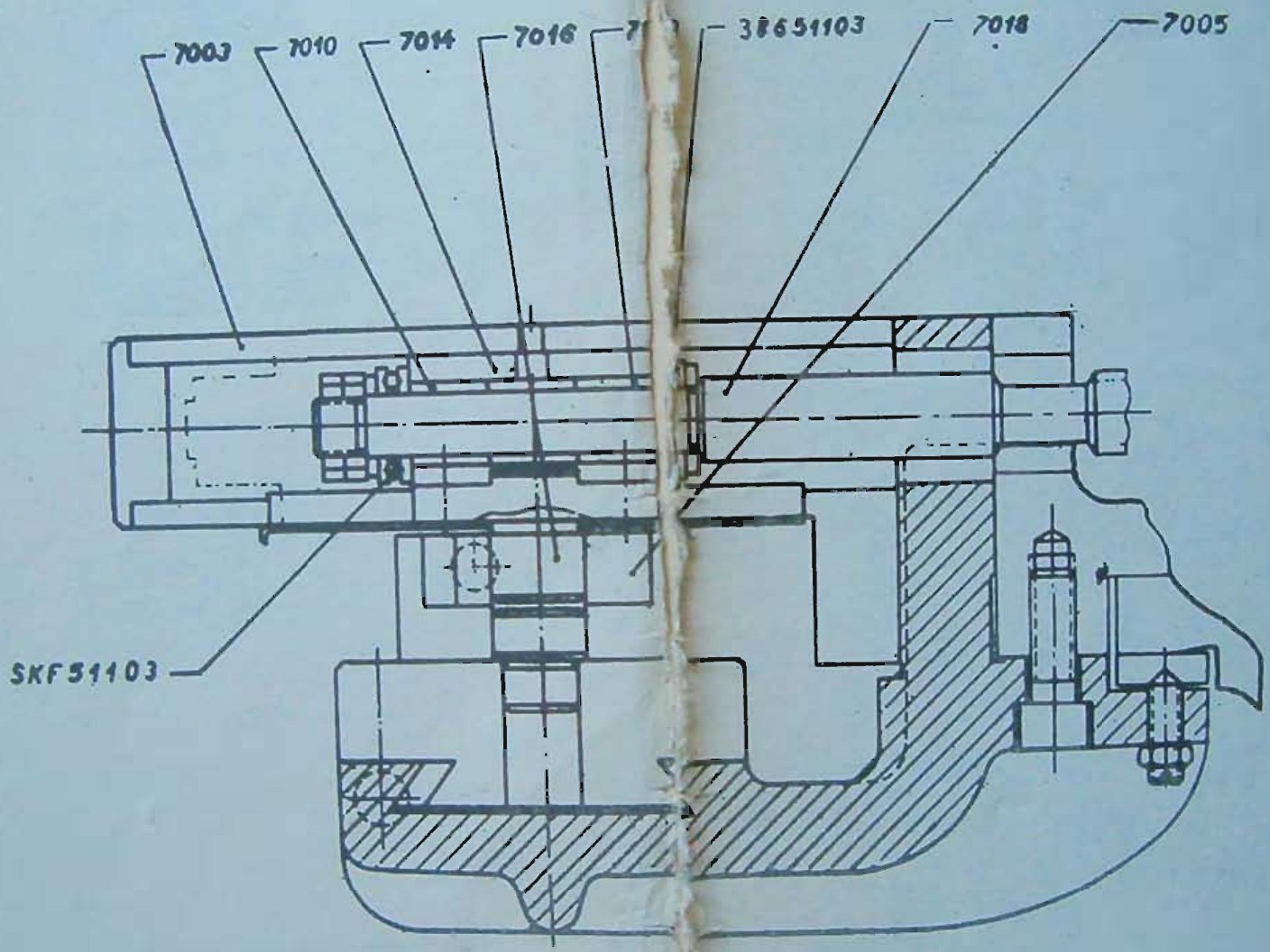
5016
5017

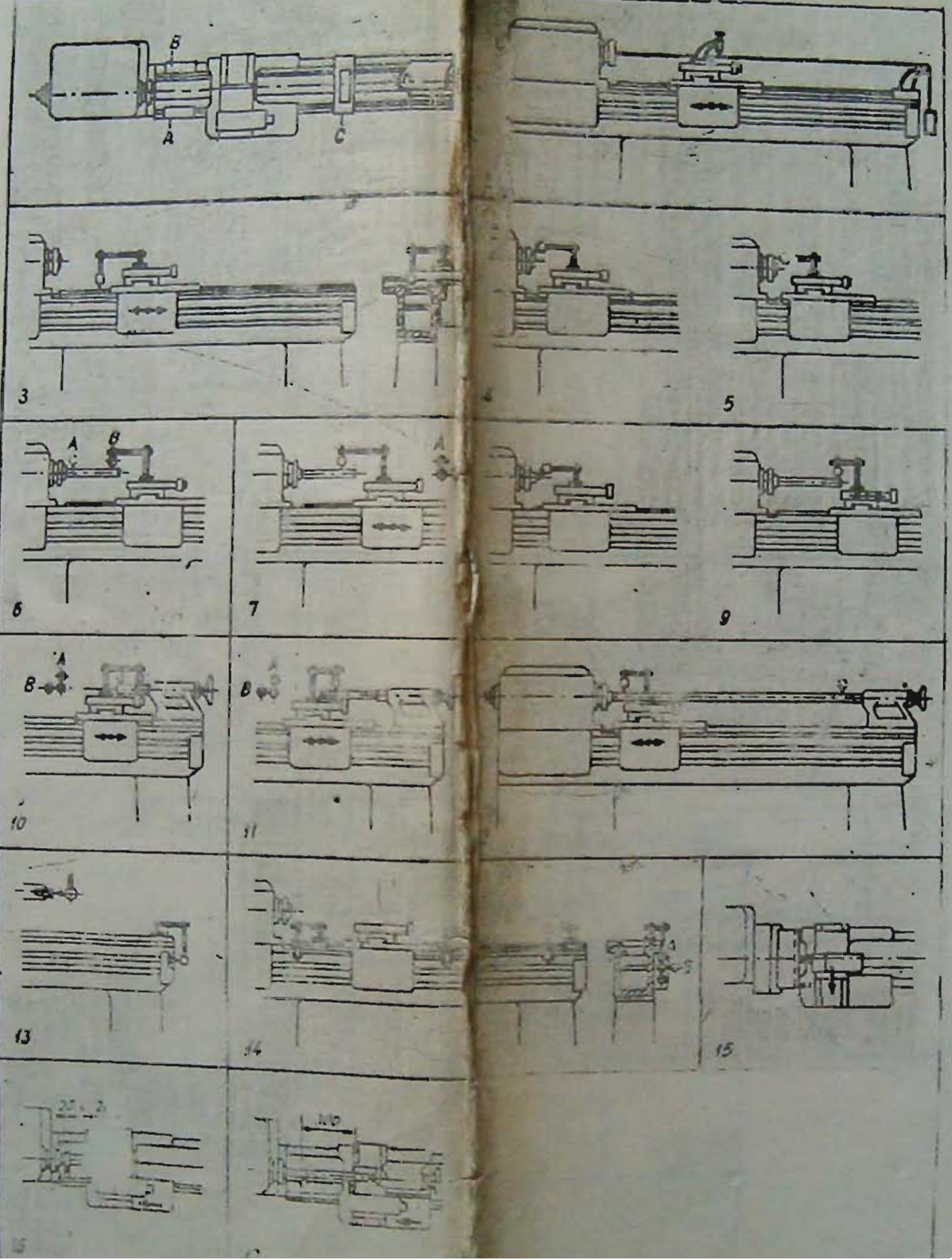


Фиг. 46 Fig





Фиг. 47 F


Б
А
С
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А
Б
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А
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9
А
Б
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Б
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13
14
15
12
16

Q/min		16 ÷ 2000				II 125 ÷ 710				I 16 ÷ 90			
		1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1
53 / 79 / 120 / 94	1	0,125	0,25	0,5	1	0,25	0,5	1	2	2	4	8	16
	2	0,141	0,281	0,562	1,125	0,281	0,562	1,125	2,25	2,25	4,5	9	18
	3	0,156	0,312	0,625	1,25	0,312	0,625	1,25	2,5	2,5	5	10	20
	4	0,172	0,344	0,687	1,375	0,344	0,687	1,375	2,75	2,75	5,5	11	22
	5	0,187	0,375	0,75	1,5	0,375	0,75	1,5	3	3	6	12	24
	6	0,203	0,406	0,812	1,625	0,406	0,812	1,625	3,25	3,25	6,5	13	26
	7	0,219	0,437	0,875	1,75	0,437	0,875	1,75	3,5	3,5	7	14	28
	8	0,234	0,469	0,937	1,875	0,469	0,937	1,875	3,75	3,75	7,5	15	30
	1	128	64	32	16	64	32	16	8	8	4	2	1
	2	144	72	36	18	72	36	18	9	9	4 1/2	2 1/4	1 1/8
	3	160	80	40	20	80	40	20	10	10	5	2 1/2	1 1/4
	4	176	88	44	22	88	44	22	11	11	5 1/2	2 3/4	1 3/8
	5	192	96	48	24	96	48	24	12	12	6	3	1 1/2
	6	208	104	52	26	104	52	26	13	13	6 1/2	3 1/4	1 5/8
	7	224	112	56	28	112	56	28	14	14	7	3 1/2	1 3/4
	8	240	120	60	30	120	60	30	15	15	7 1/2	3 3/4	1 7/8

Q/min		16 ÷ 2000				II 125 ÷ 710				I 16 ÷ 90			
		1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1
53 / 92 / 120 / 86	1	0.5	1	2	4	1	2	4	8	8	16	32	64
	2	0.562	1,125	2,25	4,5	1,125	2,25	4,5	9	9	18	36	72
	3	0.625	1.25	2.5	5	1.25	2.5	5	10	10	20	40	80
	4	0.687	1,375	2.75	5.5	1.375	2,75	5,5	11	11	22	44	88
	5	0.75	1.5	3	6	1.5	3	6	12	12	24	48	96
	6	0,812	1625	3,25	6.5	1,625	3.25	6.5	13	13	26	52	104
	7	0,875	1.75	3.5	7	1,75	3,5	7	14	14	28	56	112
	8	0,937	1,875	3,75	7.5	1,875	3,75	7,5	15	15	30	60	120
	1	32	16	8	4	16	8	4	2	2	1	1/2	1/4
	2	36	18	9	4 1/2	18	9	4 1/2	2 1/4	2 1/4	1 1/8	9/16	9/32
	3	40	20	10	5	20	10	5	2 1/2	2 1/2	1 1/4	5/8	5/16
	4	44	22	11	5 1/2	22	11	5 1/2	2 3/4	2 3/4	1 3/8	11/16	11/32
	5	48	24	12	6	24	12	6	3	3	1 1/2	3/4	3/8
	6	52	26	13	6 1/2	26	13	6 1/2	3 1/4	3 1/4	1 5/8	13/16	13/32
	7	56	28	14	7	28	14	7	3 1/2	3 1/2	1 3/4	7/8	7/15
	8	60	30	15	7 1/2	30	15	7 1/2	3 3/4	3 3/4	1 7/8	15/16	15/32

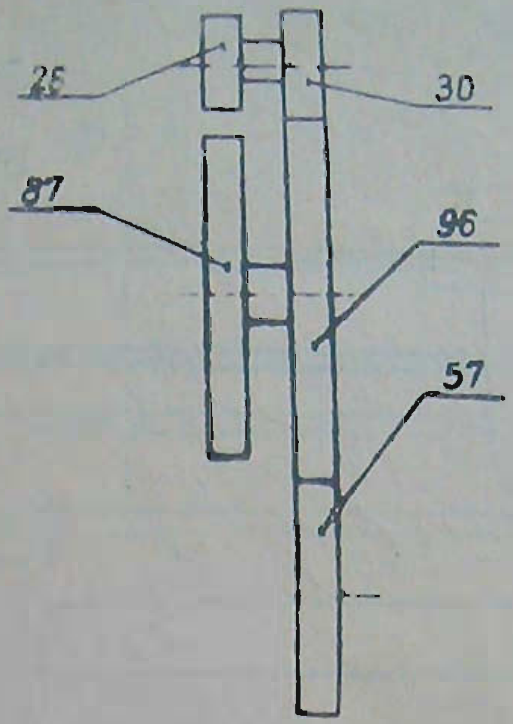
Q/min		16 ÷ 2000				II 125 ÷ 710				I 16 ÷ 90				III 355 ÷ 2000			
		1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1
53 / 92 / 120 / 86	1	.0065	.0131	.0262	.0523	.0131	.0262	.0523	.1046	.1046	.2094	.4188	.8375	.0041	.0082	.0165	.0330
	2	.0058	.0116	.0233	.0466	.0116	.0233	.0466	.0931	.0931	.1862	.3725	.7450	.0036	.0073	.0146	.0292
	3	.0053	.0105	.0209	.0419	.0105	.0209	.0419	.0838	.0838	.1675	.3350	.6701	.0033	.0065	.0131	.0262
	4	.0048	.0095	.0190	.0381	.0095	.0190	.0381	.0762	.0762	.1523	.3046	.6093	.0030	.0060	.0120	.0239
	5	.0044	.0087	.0175	.0350	.0087	.0175	.0350	.0699	.0699	.1398	.2797	.5594	.0027	.0055	.0110	.0220
	6	.0040	.0081	.0161	.0322	.0081	.0161	.0322	.0645	.0645	.1290	.2579	.5158	.0025	.0051	.0101	.0202
	7	.0037	.0075	.0150	.0299	.0075	.0150	.0299	.0598	.0598	.1197	.2394	.4787	.0023	.0047	.0094	.0188
	8	.0035	.0070	.0140	.0280	.0070	.0140	.0280	.0560	.0560	.1120	.2240	.4480	.0022	.0044	.0088	.0175
	1	.0033	.0065	.0131	.0262	.0065	.0131	.0262	.0523	.0523	.1040	.2094	.4188	.0021	.0041	.0082	.0165
	2	.0029	.0058	.0116	.0233	.0058	.0116	.0233	.0466	.0466	.0931	.1862	.3725	.0018	.0034	.0073	.0146
	3	.0026	.0053	.0105	.0209	.0053	.0105	.0209	.0419	.0419	.0838	.1675	.3350	.0016	.0033	.0065	.0131
	4	.0024	.0048	.0095	.0190	.0048	.0095	.0190	.0381	.0381	.0762	.1523	.3046	.0015	.0030	.0060	.0120
	5	.0022	.0044	.0087	.0175	.0044	.0087	.0175	.0350	.0350	.0699	.1398	.2797	.0014	.0027	.0055	.0110
	6	.0020	.0040	.0081	.0161	.0040	.0081	.0161	.0322	.0322	.0645	.1290	.2579	.0013	.0025	.0051	.0101
	7	.0019	.0037	.0075	.0150	.0037	.0075	.0150	.0299	.0299	.0598	.1197	.2394	.0012	.0023	.0047	.0094
	8	.0017	.0035	.0070	.0140	.0035	.0070	.0140	.0280	.0280	.0560	.1120	.2240	.0011	.0022	.0044	.0088

○/min	16 ÷ 2000				II 125 ÷ 710				I 16 ÷ 90			
	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1
1	0.125	0.25	0.5	1	0.25	0.5	1	2	2	4	8	16
2	0.141	0.281	0.562	1.125	0.281	0.562	1.125	2.25	2.25	4.5	9	18
3	0.156	0.312	0.625	1.25	0.312	0.625	1.25	2.5	2.5	5	10	20
4	0.172	0.344	0.687	1.375	0.344	0.687	1.375	2.75	2.75	5.5	11	22
5	0.187	0.375	0.75	1.5	0.375	0.75	1.5	3	3	6	12	24
6	0.203	0.406	0.812	1.625	0.406	0.812	1.625	3.25	3.25	6.5	13	26
7	0.219	0.437	0.875	1.75	0.437	0.875	1.75	3.5	3.5	7	14	28
8	0.234	0.469	0.937	1.875	0.469	0.937	1.875	3.75	3.75	7.5	15	30
1	128	64	32	16	64	32	16	8	8	4	2	1
2	144	72	36	18	72	36	18	9	9	4 1/2	2 1/4	1 1/8
3	160	80	40	20	80	40	20	10	10	5	2 1/2	1 1/4
4	176	88	44	22	88	44	22	11	11	5 1/2	2 3/4	1 3/8
5	192	96	48	24	96	48	24	12	12	6	3	1 1/2
6	208	104	52	26	104	52	26	13	12	6 1/2	3 1/4	1 5/8
7	224	112	56	28	112	56	28	14	14	7	3 1/2	1 3/4
8	240	120	60	30	120	60	30	15	15	7 1/2	3 3/4	1 7/8

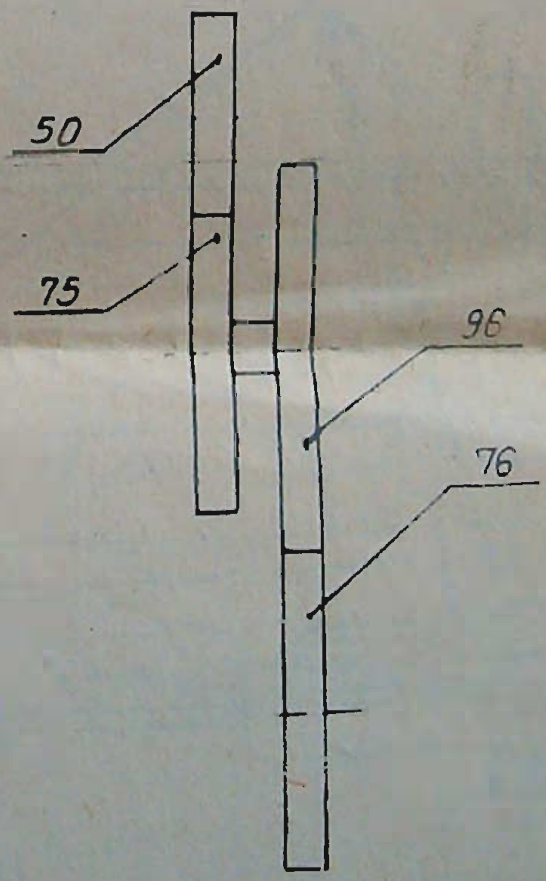
○/min	16 ÷ 2000				II 125 ÷ 710				I 16 ÷ 90			
	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1
1	0.5	1	2	4	1	2	4	8	8	16	32	64
2	0.562	1.125	2.25	4.5	1.125	2.25	4.5	9	9	18	36	72
3	0.625	1.25	2.5	5	1.25	2.5	6	10	10	20	40	80
4	0.687	1.375	2.75	5.5	1.375	2.75	5.5	11	11	22	44	88
5	0.75	1.5	3	6	1.5	3	6	12	12	24	48	96
6	0.812	1.625	3.25	6.5	1.625	3.25	6.5	13	13	26	52	104
7	0.875	1.75	3.5	7	1.75	3.5	7	14	14	28	56	112
8	0.937	1.875	3.75	7.5	1.875	3.75	7.5	15	15	30	60	120
1	32	16	8	4	16	8	4	2	2	1	1/2	1/4
2	36	18	9	4 1/2	18	9	4 1/2	2 1/4	2 1/4	1 1/8	9/16	9/32
3	40	20	10	5	20	10	5	2 1/2	2 1/2	1 1/4	5/8	5/16
4	44	22	11	5 1/2	22	11	5 1/2	2 3/4	2 3/4	1 3/8	11/16	11/32
5	48	24	12	6	24	12	6	3	3	1 1/2	3/4	3/8
6	52	26	13	6 1/2	26	13	6 1/2	3 1/4	3 1/4	1 5/8	13/16	13/32
7	56	28	14	7	28	14	7	3 1/2	3 1/2	1 3/4	7/8	7/16
8	60	30	15	7 1/2	30	15	7 1/2	3 3/4	3 3/4	1 7/8	15/16	15/32

○/ min	16 ÷ 2000				II 125 ÷ 710				I 16 ÷ 90				III 355 ÷ 2000			
	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1	1/4	1/2	1/1	2/1
1	0.17	0.35	0.70	1.39	0.35	0.70	1.39	2.79	2.79	5.58	11.16	22.32	0.12	0.25	0.50	0.99
2	0.16	0.31	0.62	1.24	0.31	0.62	1.24	2.48	2.48	4.96	9.92	19.84	0.11	0.22	0.44	0.88
3	0.14	0.28	0.56	1.12	0.28	0.56	1.12	2.23	2.23	4.46	8.93	17.86	0.10	0.20	0.40	0.79
4	0.13	0.25	0.51	1.01	0.25	0.51	1.01	2.03	2.03	4.06	8.12	16.23	0.09	0.18	0.36	0.72
5	0.12	0.23	0.46	0.93	0.23	0.46	0.93	1.86	1.86	3.72	7.44	14.88	0.08	0.17	0.34	0.68
6	0.11	0.21	0.43	0.86	0.21	0.43	0.86	1.72	1.72	3.43	6.87	13.73	0.08	0.15	0.30	0.61
7	0.10	0.20	0.40	0.80	0.20	0.40	0.80	1.59	1.59	3.19	6.38	12.75	0.07	0.14	0.28	0.57
8	0.09	0.19	0.37	0.74	0.19	0.37	0.74	1.49	1.49	2.98	5.95	11.90	0.07	0.13	0.26	0.53
1	0.09	0.17	0.35	0.70	0.17	0.35	0.70	1.39	1.39	2.79	5.58	11.16	0.06	0.12	0.25	0.50
2	0.08	0.16	0.31	0.62	0.16	0.31	0.62	1.24	1.24	2.48	4.96	9.92	0.05	0.11	0.22	0.44
3	0.07	0.14	0.28	0.56	0.14	0.28	0.56	1.12	1.12	2.23	4.46	8.93	0.05	0.10	0.20	0.40
4	0.06	0.13	0.25	0.51	0.13	0.25	0.51	1.01	1.01	2.03	4.06	8.12	0.04	0.09	0.18	0.36
5	0.06	0.12	0.23	0.46	0.12	0.23	0.46	0.93	0.93	1.86	3.72	7.44	0.04	0.08	0.17	0.34
6	0.05	0.11	0.21	0.43	0.11	0.21	0.43	0.86	0.86	1.72	3.43	6.87	0.04	0.08	0.15	0.30
7	0.05	0.10	0.20	0.40	0.10	0.20	0.40	0.80	0.80	1.59	3.19	6.38	0.03	0.07	0.14	0.28
8	0.09	0.09	0.19	0.37	0.09	0.19	0.37	0.74	0.74	1.49	2.98	5.95	0.03	0.07	0.13	0.26

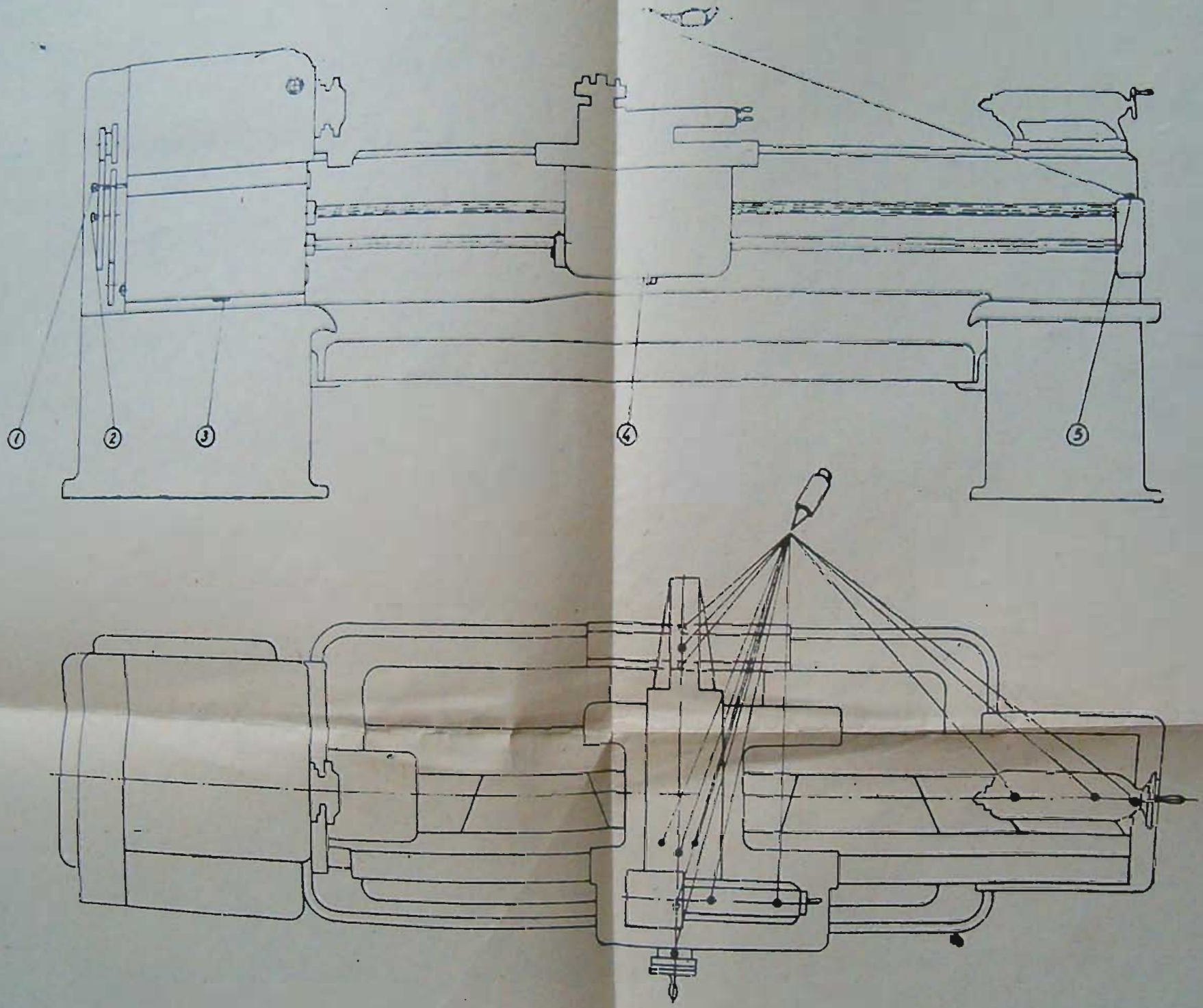
Фиг. 13 Фиг



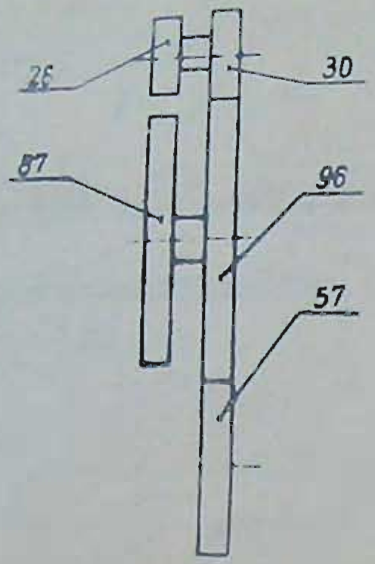
Фиг. 15 Fig.



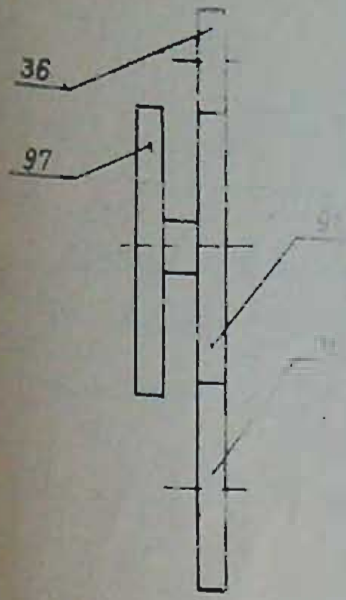
Фи. 16 Fig.



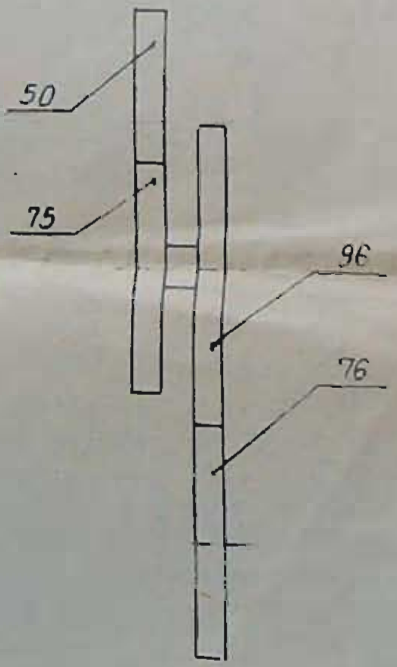
Фиг. 19 Fig



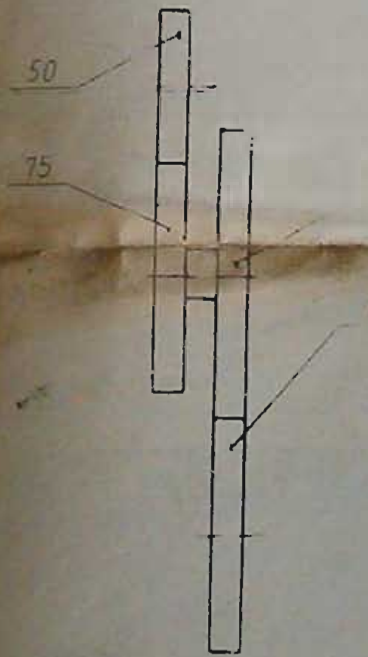
Фиг. 15 Fig



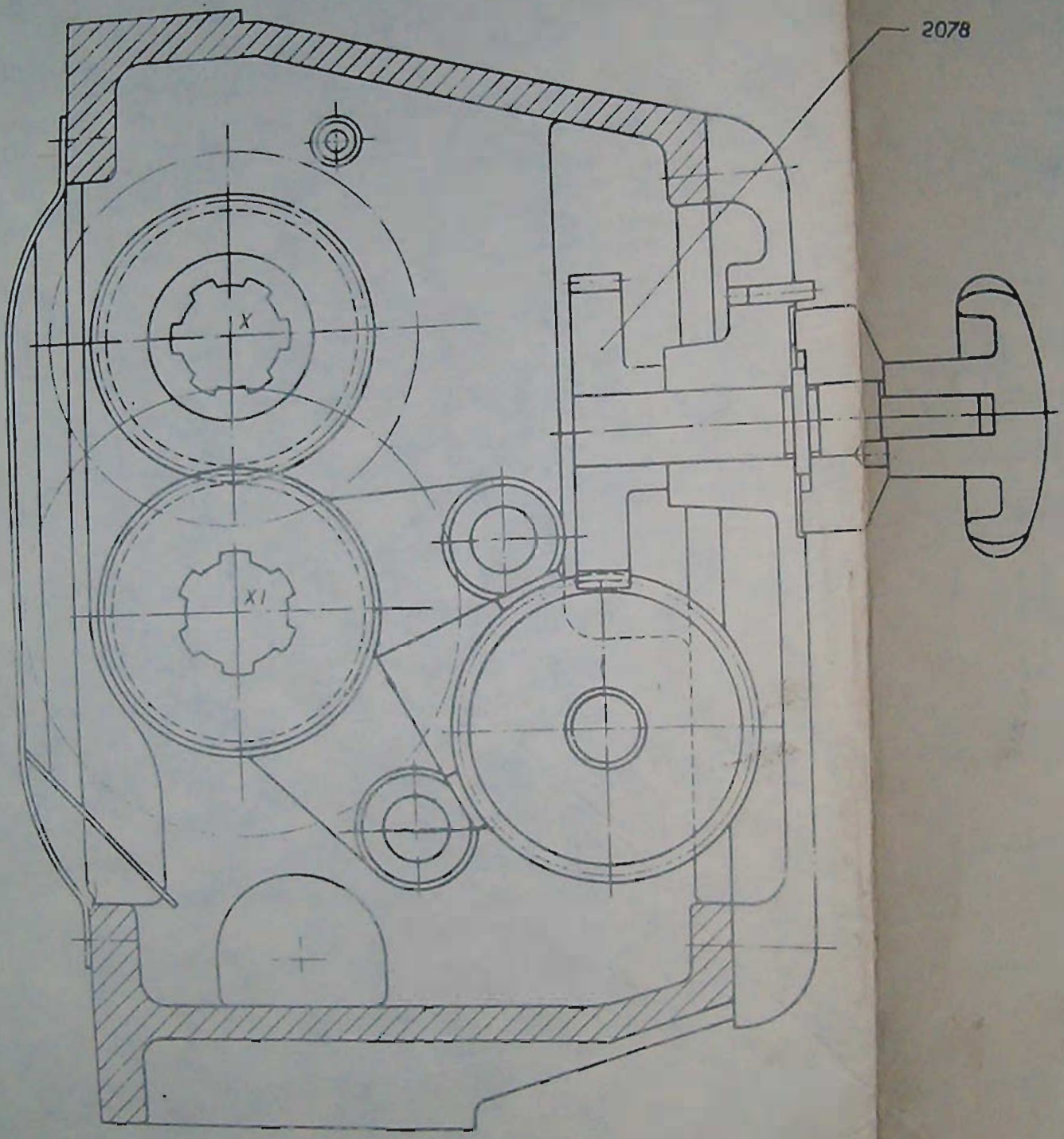
Фиг. 17 F



Фи. 16 Fig.



Фи 16 Fig



Фиг. 40 Fig.